

TC-D709

SERVICE MANUAL

- TC-D709 is deck section in LBT-A67CD/A67CDM/D609CD.

*AEP Model
UK Model
E Model
Australian Model
Tourist Model*

TC-D709 is based on model TC-D707.

As only difference parts of TC-D707 in this service manual.

Refer to TC-D707 service manual previously issued for the other information.

DIFFERENCE PARTS LIST

TC-D707 service manual				TC-D709
Page	Ref. No.	Description	Part No. (Destination)	Part No.
25	1	LID (A) ASSY, CASSETTE	X-3364-983-1 (except for IT) X-3364-984-1 (IT)	X-3364-983-1
	2	LID (B) ASSY, CASSETTE	X-3364-985-1 (except for IT) X-3364-986-1 (IT)	X-3366-401-1
	10	CASE	*4-939-803-31 (except for IT) *4-939-803-71 (IT)	*4-939-803-31
	11	PANEL, BACK	*3-377-136-51 (except for G) *3-377-136-61 (G)	*3-387-099-31 (except for G) *3-387-099-42 (G)
26	51	PANEL ASSY, FRONT	X-3364-708-1 (except for IT) X-3364-709-1 (IT)	X-3364-708-1
	55	KNOB (SLIDE)	*3-377-120-01 (except for IT) *3-377-120-11 (IT)	*3-377-120-01

- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

STEREO CASSETTE DECK
SONY®

TC-D707

SERVICE MANUAL

*AEP Model
UK Model
E Model
Australian Model*



• This set is the cassette deck section in LBT-D707CD/D707CDM.

Model Name Using Similar Mechanism		TC-H1600/WR590
Tape Transport Mechanism Type	DECK A	TCM-190RA12C
	DECK B	TCM-190RB12C

SPECIFICATIONS


Recording system	4-track 2-channel stereo
Frequency response	DOLBY NR OFF With Type IV cassette (Sony METAL-ES) 30 Hz to 15 kHz (± 3 dB) With Type II cassette (Sony UX-S) 40 Hz to 14 kHz (± 3 dB) With Type I cassette (Sony HF-S) 40 Hz to 14 kHz (± 3 dB)
Wow and flutter	$\pm 0.2\%$ W.PEAK (DIN)
Weight	Approx. 3.5 kg (8 lb 1 oz)
Dimensions	Approx. 355 x 131 x 304 mm (14 x 5 1/4 x 12 inches) (w/h/d, including projections)

Design and specifications are subject to change without notice.

Note

This appliance conforms with EEC Directive 87/308/EEC regarding interference suppression.

Dolby noise reduction and HX Pro headroom extension manufactured under license from Dolby Laboratories Licensing Corporation. HX Pro originated by Bang & Olufsen.

"DOLBY", the double-D symbol  and "HX PRO" are trademarks of Dolby Laboratories Licensing Corporation.





STEREO CASSETTE DECK
SONY®

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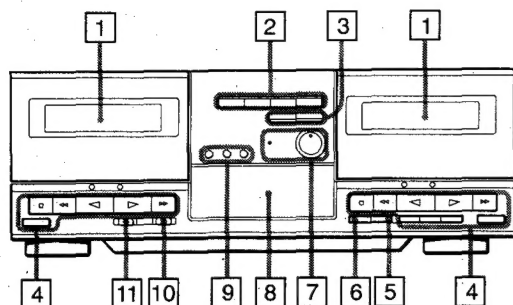
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SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY MARK  OR DOTTED LINE WITH MARK  ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

SECTION 1 GENERAL

This section is extracted
from instruction manual.



- 1 Cassette holders
- 2 AUTO CD SYNCHRO REC buttons and indicators
C.(Cross) FADE (29)
FADE (28)
EDIT (31)
TIME (31)
- 3 SYNCHRO DUBBING buttons (24)
- 4 Tape operation buttons
◀◀ Leftward fast winding/AMS*, ▶▶ Rightward fast winding/AMS*, ▶ Forward play, ◀ Reverse play, ■ Stop, ▲ EJECT, || PAUSE (deck B only), ○ REC MUTE Record muting (deck B only), ● REC Record (deck B only)
- 5 FADER button (22)
- 6 ARL (Automatic recording level) button and indicator (21)
- 7 REC (recording) LEVEL control and indicator (20)
- 8 Display window
- 9 COUNTER setting buttons (19)
A/B, MEMORY and RESET button
- 10 DOLBY NR (noise reduction) selector (20)
- 11 DIRECTION MODE selector (17, 20, 24)

* AMS is the abbreviation of Automatic Music Sensor.

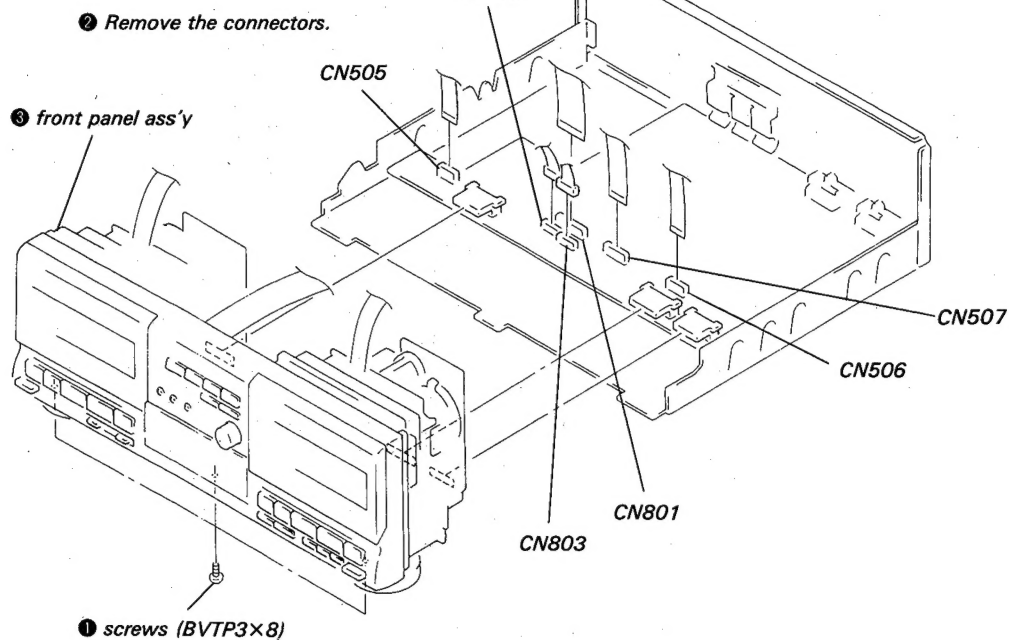
SECTION 2 DISASSEMBLY

NOTE: Follow the disassembly procedure in the numerical order given.

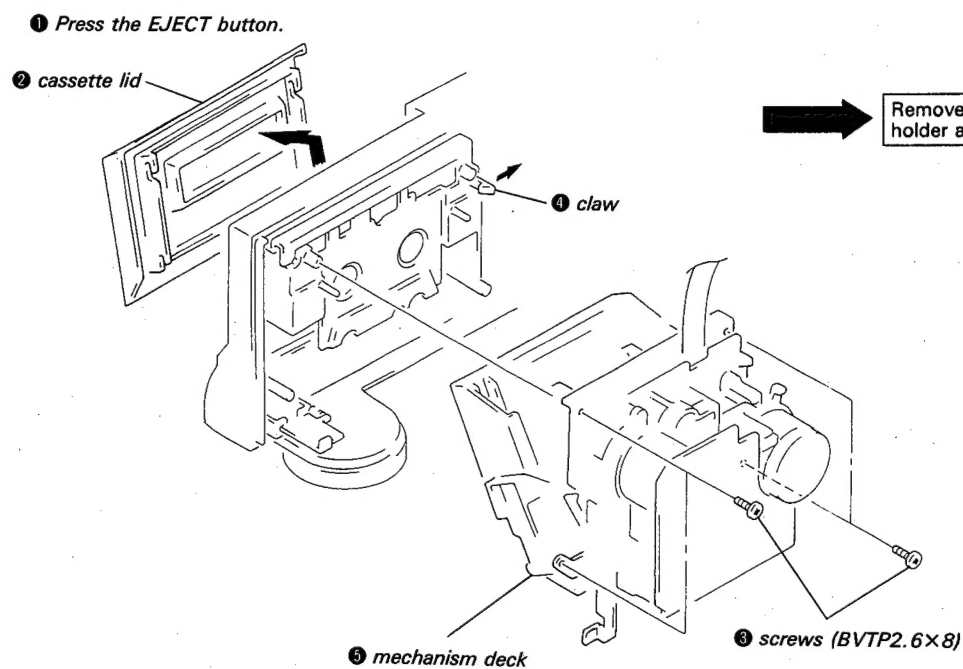
CASE

Unscrew the four case attachment screws M3×8 and remove the case.

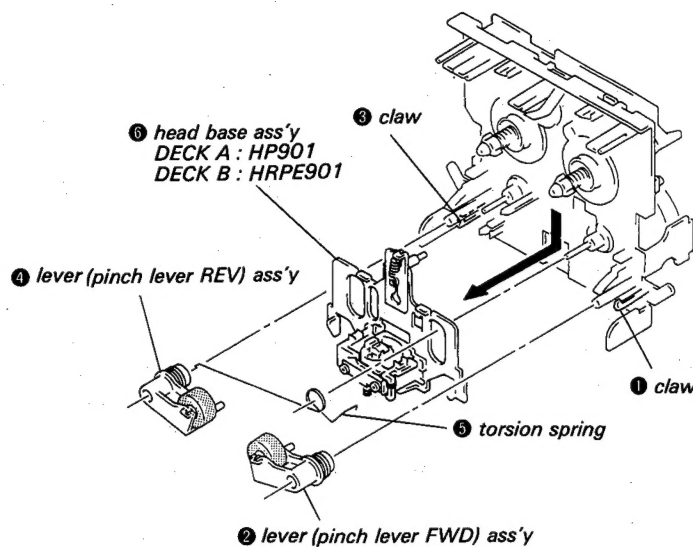
FRONT PANEL



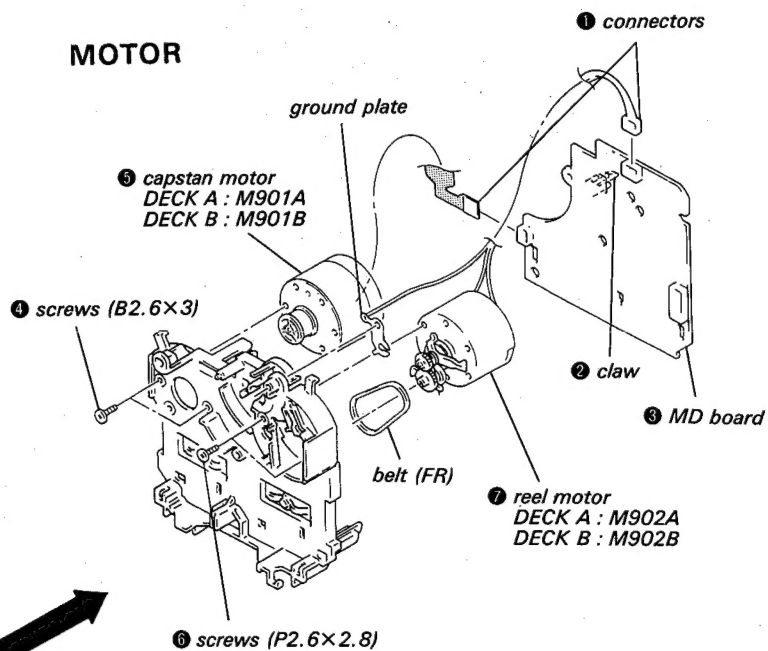
MECHANISM DECK



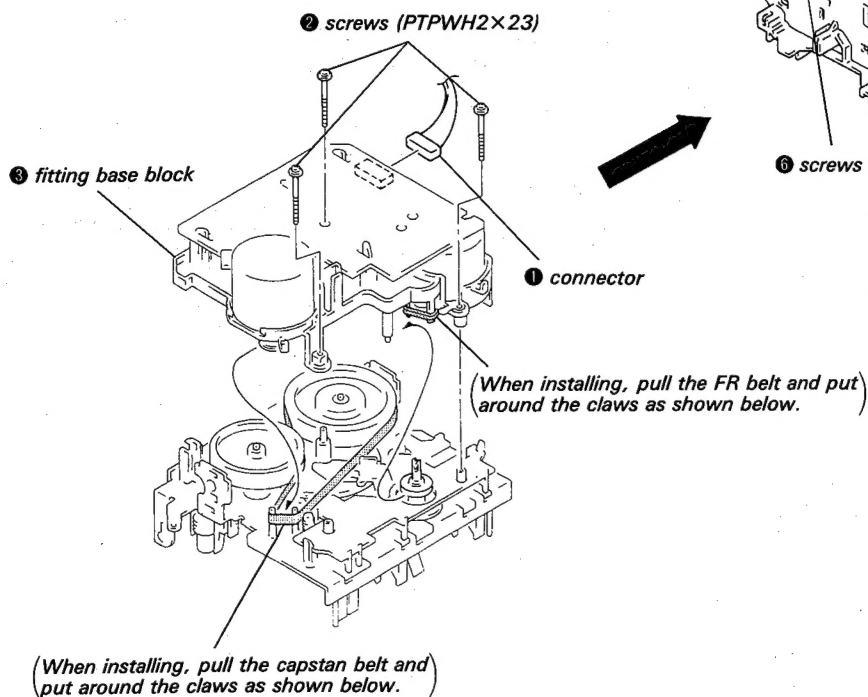
HEAD



MOTOR



FITTING BASE BLOCK



SECTION 3 ADJUSTMENTS

3-1. MECHANICAL ADJUSTMENTS

PRECAUTION

- Clean the following parts with a denatured-alcoholmoistened swab;

record/playback/erase head	
pinch roller	rubber belts
capstan	idler
- Demagnetize the record/playback head with a head demagnetizer.
(Head demagnetizer do not approach for the erase head.)
- Do not use a magnetized screwdriver for the adjustments.
- After the adjustments, apply suitable locking compound to the parts adjusted.
- The adjustments should be performed in the rated power supply voltage unless otherwise noted.

Torque Measurement

Torque	Torque meter	Meter reading
FWD	CQ-102C	35 to 60g · cm (0.49 to 0.83 oz · inch)
FWD Back tension	CQ-102C	2 to 6g · cm (0.03 to 0.08 oz · inch)
REV	CQ-102RC	35 to 60g · cm (0.49 to 0.83 oz · inch)
REV Back tension	CQ-102RC	2 to 6g · cm (0.03 to 0.08 oz · inch)
FF, REW	CQ-201B	70 to 110g · cm (0.98 to 1.52 oz · inch)

3-2. ELECTRICAL ADJUSTMENTS

Note: The adjustment should be performed in the order given in the service manual. As a rule, adjustment about playback should be performed before adjustment about recording. The adjustments should be performed for both L-CH and R-CH.

● Test Mode

The Test mode is activated by shorting Test Point Service mode (IC805 34 pin changes over to "L") with the POWER switch in OFF position, then turning on the POWER switch.

In this mode, the following functions operate:

1. Source monitor

Line mute is cancelled during recording.

2. High speed playback

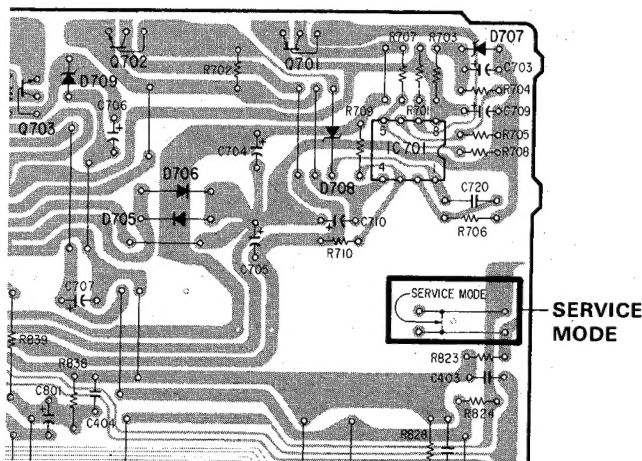
High speed playback is executed when the HIGH SPEED (DUBBING) button is pressed during playback. Normal speed playback is restored when the button is pressed again.

3. Record memory

The tape counter is reset to "0" at the record start point.

After adjustment, open the Service mode to cancel the Test mode.

[MAIN BOARD] (CONDUCTOR SIDE)



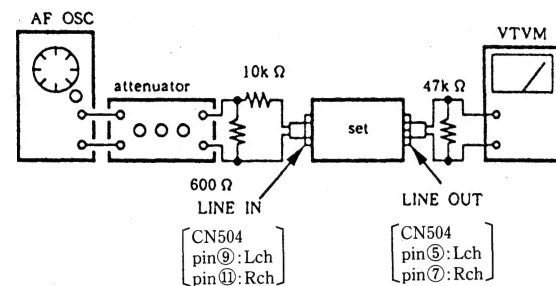
- Switches and controls should be set as follows unless otherwise specified.

NR switch : OFF
DIR MODE switch : \rightarrow

Standard Record:

Deliver the standard input signal level to the input jack and set the REC LEVEL control to obtain the standard output signal level.

Record Mode



Standard Input Level

input terminal	LINE IN
source impedance	10kΩ
input level	0.25V (-10dB)

Standard Output Level

output terminal	LINE OUT
load impedance	47kΩ
output level	0.44V (-5dB)

Test tape

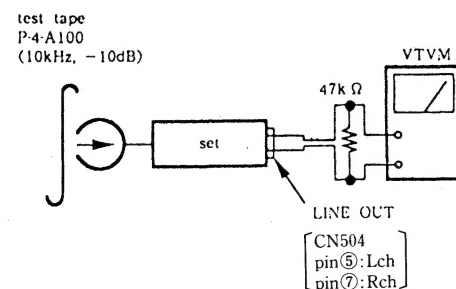
Type	Signal	Used for
P-4-A100	10kHz, -10dB	Azimuth Adjustment
P-4-L300	315Hz, 0dB	PB Level Adjustment
WS-48B	3kHz, 0dB	Tape Speed Adjustment

Record/Playback Head Azimuth Adjustment

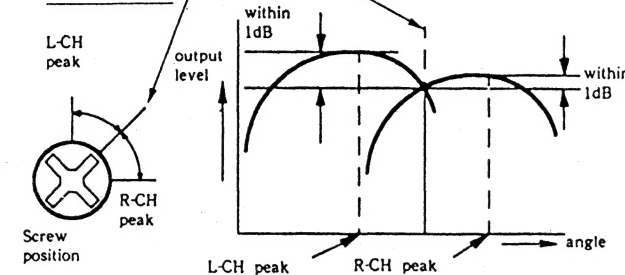
DECK A DECK B

Procedure:

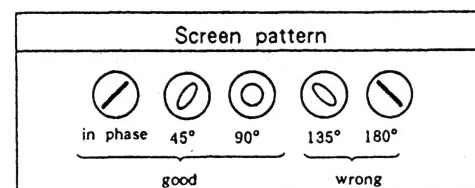
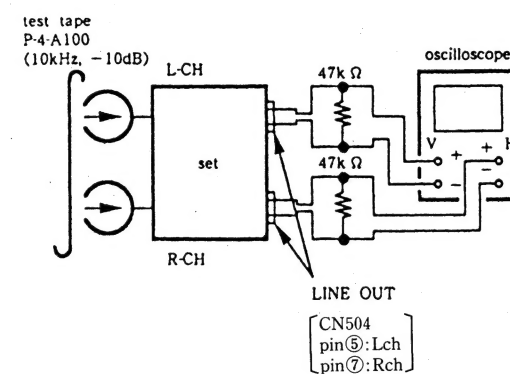
- Mode: FWD playback



- Turn the adjustment screw for the maximum output levels. If these levels do not match, turn the adjustment screw until both of output levels match together within 1dB.

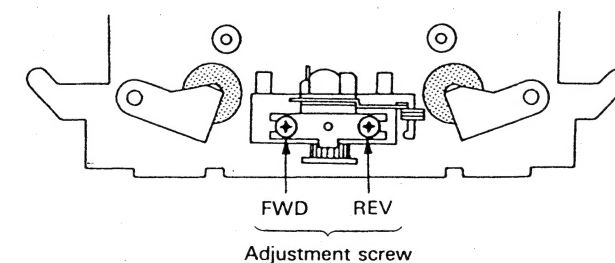


- Phase Check
Mode: playback



- Set in the REV mode and repeat the step 1-3.
- After the adjustment, lock the screws with locking compound.

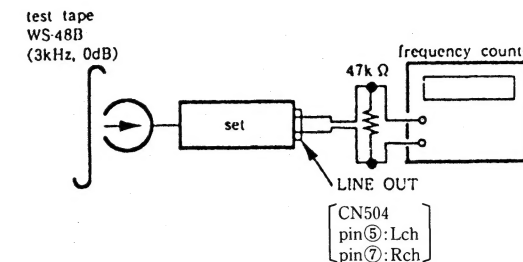
Adjustment Location : Record/playback head



Tape Speed Adjustment DECK A DECK B

Procedure :

Mode: playback



Perform high speed adjustment before normal speed adjustment.

(High speed adjustment)

- Continue pressing the SYNCHRO DUBBING HIGH SPEED switch.
- Check that frequency counter reading is within the standard value $6,000 \pm 60\text{Hz}$.
- If out of the standard, adjust each RV72 so that the frequency counter reading satisfies $6,000 \pm 60\text{Hz}$ on both A and B decks.

- Change over to Rev playback status, and repeat the above steps 1 to 3.

(Normal speed adjustment)

- Continue pressing the SYNCHRO DUBBING NORM SPEED switch.
- Check that the frequency counter reading is within the standard value $3,000 \pm 30\text{Hz}$.
- If out of the standard, adjust each RV71 so that the frequency counter reading satisfies $3,000 \pm 30\text{Hz}$ on both A and B decks.
- Change over to REV playback status, and repeat the above steps 1 to 3.

Frequency difference between the beginning and the end of the tape should be within 3%.

Frequency difference between deck A and deck B the beginning of the tape should be within 1.0%.

Adjustment Location :

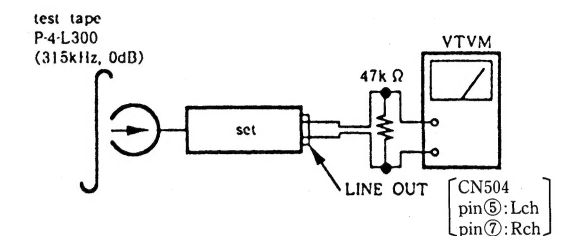
MD-A, MD-HX board

Playback Level Adjustment

DECK A DECK B

Procedure :

Mode: playback



Adjust RV11 (L-CH), RV21 (R-CH) so that the reading on VTVM meets the adjustment limits below.

Adjustment Limits :

LINE OUT level: $-5 \pm 0.5\text{dB}$ (0.42-0.46V)

Level difference between channels: less than 0.5dB

Check that the LINE OUT level does not change in playback mode while changing the mode from playback to stop several times.

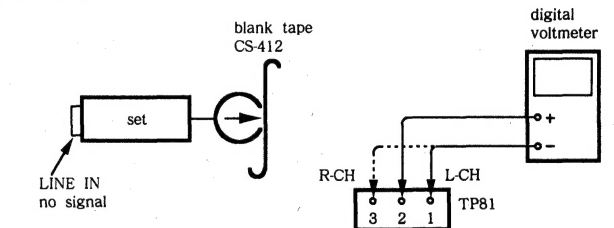
Adjustment Location : MD-A, MD-HX board

Bias Consumption Current Adjustment

This adjustment should be performed when replacing the head assy or the bias oscillating transformer (T81,T91).

Procedure :

() : R-CH



- Connect the digital voltmeter to test point TP81.
- Set RV81 (RV91) to mechanical center.
- Set to FWD record mode.
- Adjust T81 (T91) so that the digital voltmeter reading becomes minimum.

Adjustment Location : MD-HX board

Record Bias Adjustment DECK B

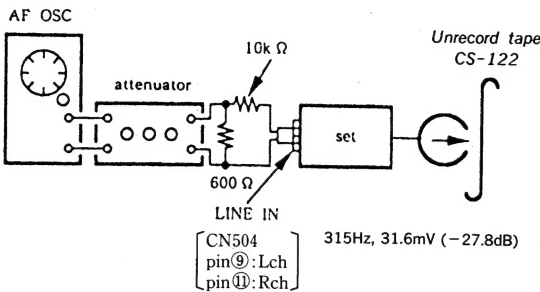
Setting :

REC LEVEL control : Standard Record (See page 7).

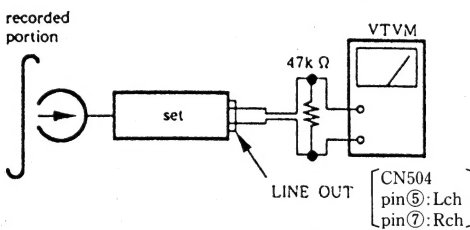
4-1. CIRCUIT BOARDS LOCATION

Procedure :

1. Mode : record



2. Mode : playback



Playback the signal recorded in step 1.
Confirm that the 10kHz playback output is $0 \pm 0.5\text{dB}$ relative to the 315Hz output. If necessary, adjust RV 81 (L-CH), RV 91 (R-CH) and repeat the steps given above.

Adjustment Location : MD-HX board

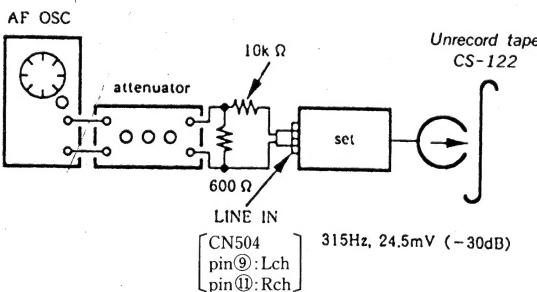
Record Level Adjustment **DECK B**

Setting :

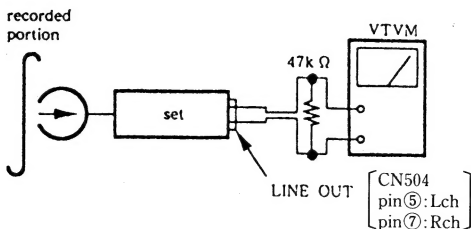
REC LEVEL control : Standard Record (See page 7).

Procedure :

1. Mode: record



2. Mode: playback



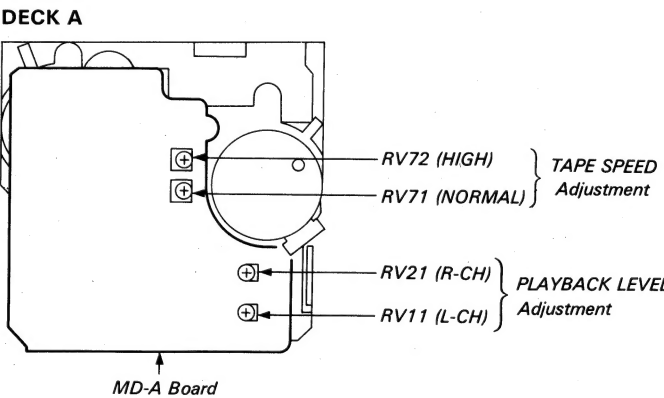
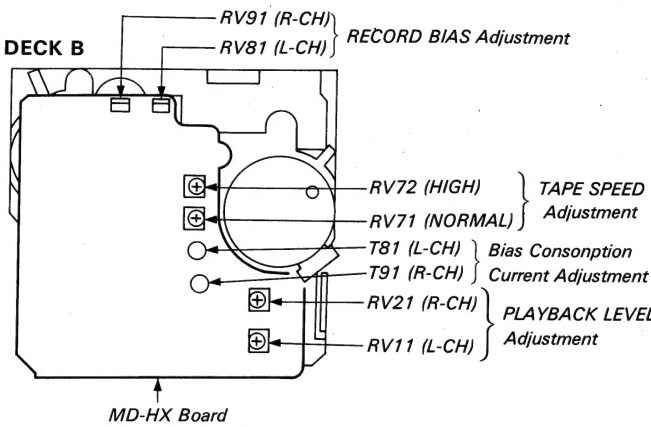
3. Playback the signal recorded in step 1.

Confirm that the signal level is within the adjustment limits below. If necessary, adjust RV101 (L-CH), RV201 (R-CH) and repeat the step 1-2.

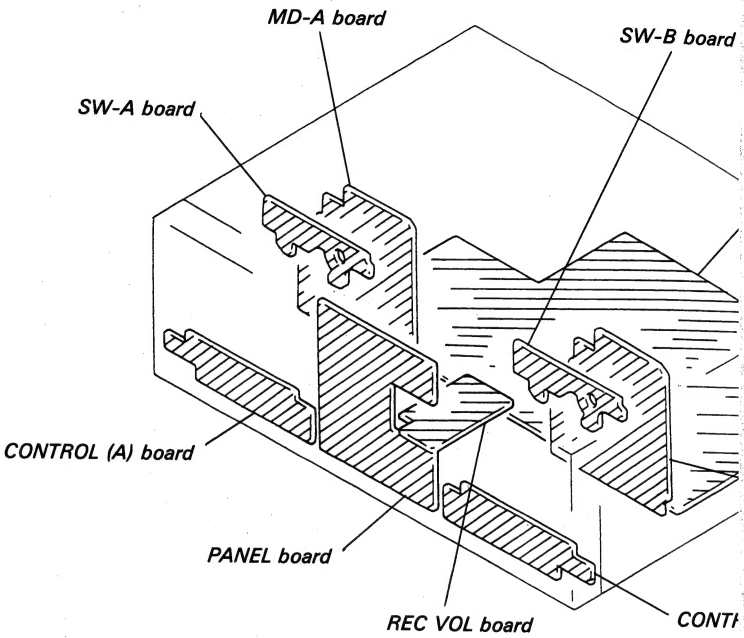
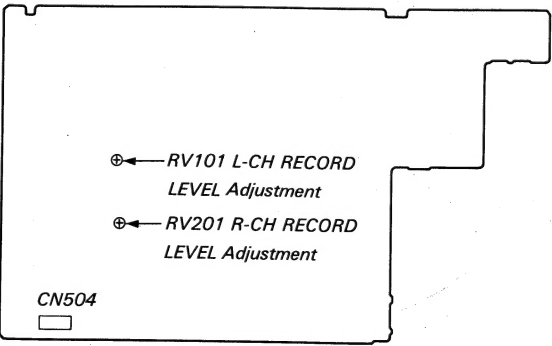
Adjustment Limits : $-27.7\text{dB} \pm 0.5\text{dB}$ (30.2-33.8mV)

Adjustment Location : MAIN board (component side)

- Adjustment Parts Location Diagrams -

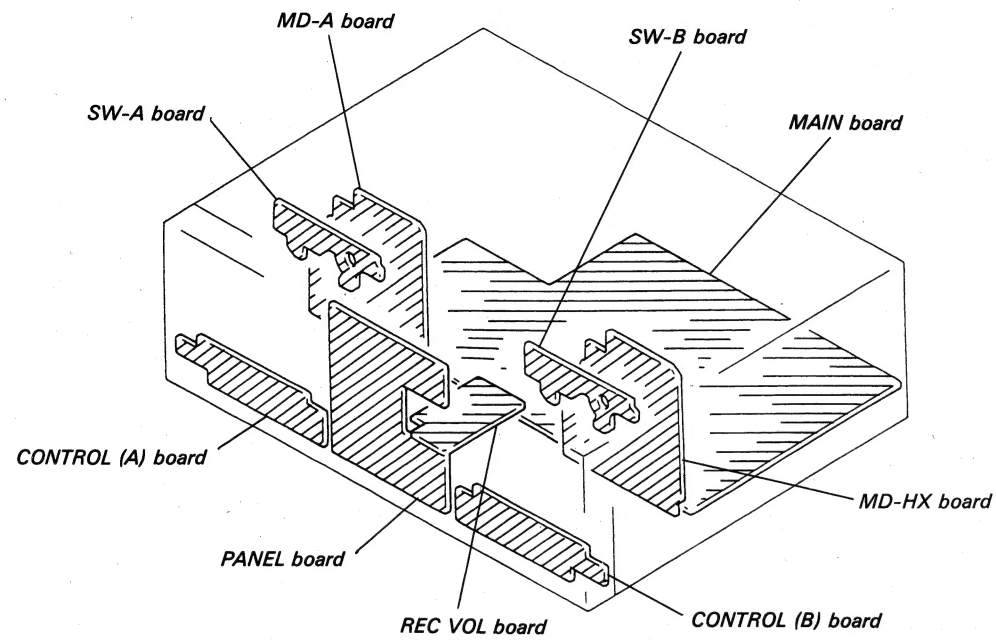


MAIN BOARD (COMPONENT SIDE)



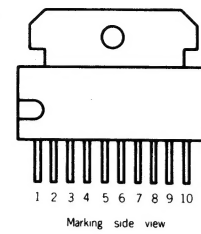
SECTION 4 DIAGRAMS

CIRCUIT BOARDS LOCATION

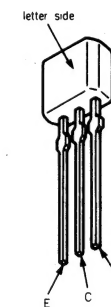


4-2. SEMICONDUCTOR LEAD LAYOUTS

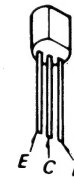
TA7272P



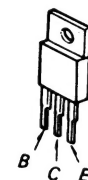
2SA1175-HFE
DTC144ES



2SB1013-4



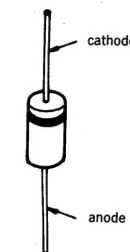
2SB1094-LK
2SD2012



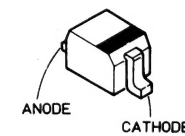
2SC2603-EF
2SC3622A-LK
DTA114ES
DTA144ES
DTC114ES
DTC143TS



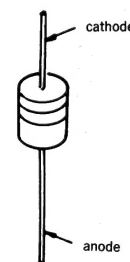
1N4148M
10E2N



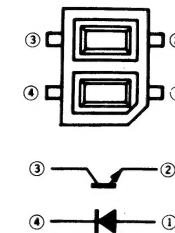
1SS352



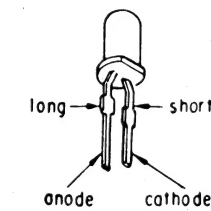
HZS6A1L
HZS9A2L
UZL-7L2



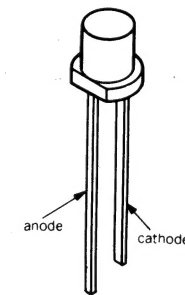
NJL5165K-B



SEL2210S-C



SEL2213C-C



4-3. PRINTED WIRING BOARDS -MAIN Section-

• See page 10, 11 Circuit boards location and Semiconductor lead layouts.

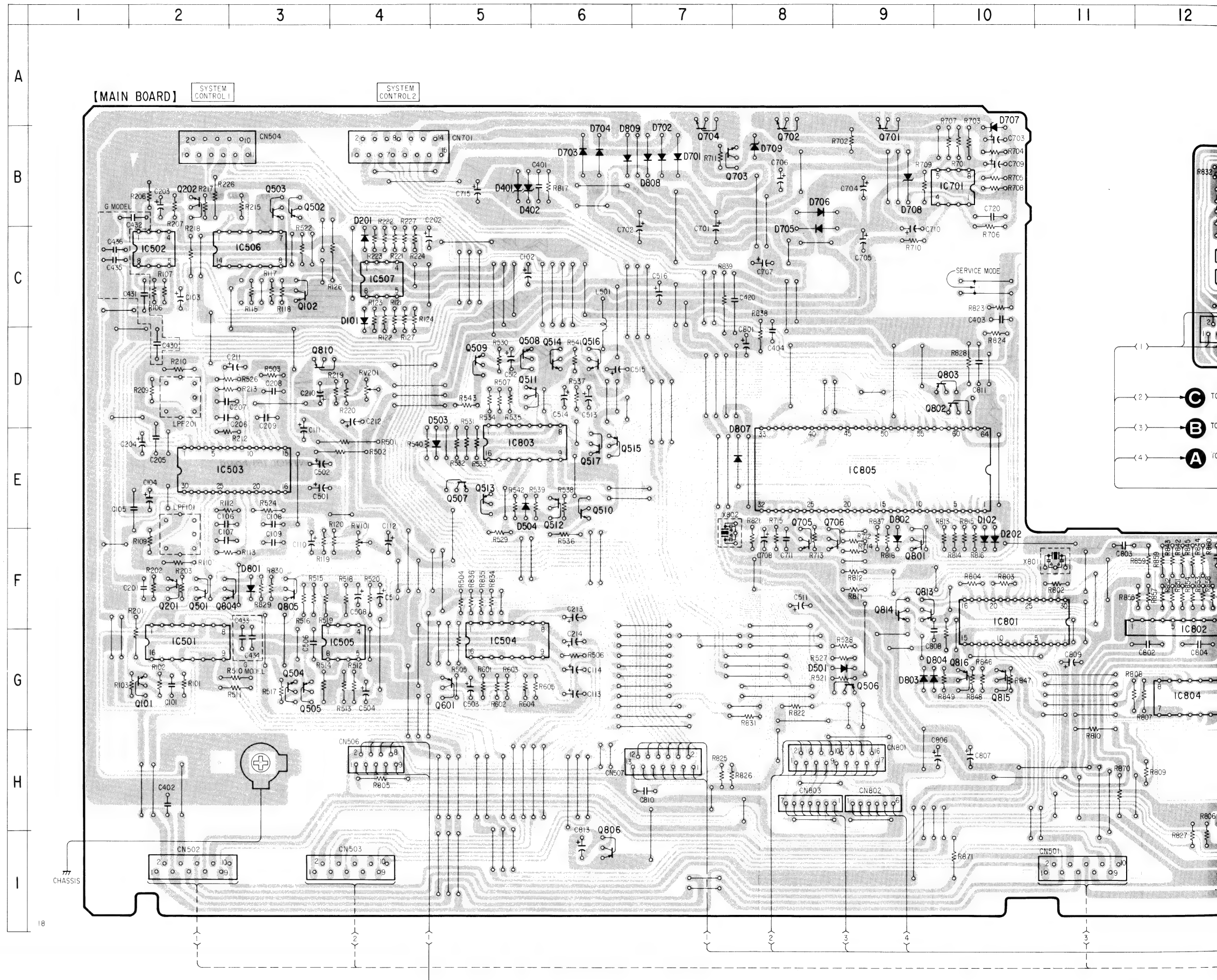
● Semiconductor Location

Ref. No.	Location	Ref. No.	Location
D31	G-23	Q51	F-24
D101	C-4	Q52	F-25
D102	F-10	Q53	F-24
D201	C-4	Q71(MD-A)	G-19
D202	F-10	Q71(MD-HX)	G-26
D401	B-5	Q101	G-2
D402	B-5	Q102	C-3
D501	G-9	Q201	F-2
D503	E-5	Q202	B-2
D504	E-5	Q501	F-2
D701	B-7	Q502	B-3
D702	B-7	Q503	B-3
D703	B-6	Q504	G-3
D704	B-6	Q505	G-3
D705	B-8	Q506	G-9
D706	B-8	Q507	E-5
D707	B-10	Q508	D-5
D708	B-9	Q509	D-5
D709	B-8	Q510	E-6
D801	F-3	Q511	D-6
D802	F-9	Q512	E-9
D803	G-9	Q513	E-5
D804	G-10	Q514	D-6
D805	B-12	Q515	E-6
D806	B-12	Q516	D-6
D807	E-8	Q601	G-5
D808	B-7	Q701	A-9
D809	B-6	Q702	A-8
		Q703	B-8
		Q704	A-7
IC31(MD-A)	G-17	Q705	F-8
IC31(MD-HX)	G-25	Q706	F-9
IC81(SW-A)	C-22	Q801	F-9
IC81(SW-HX)	F-25	Q802	D-10
IC501	G-2	Q803	D-10
IC502	C-2	Q804	F-3
IC503	E-3	Q805	F-3
IC504	G-5	Q806	I-6
IC505	G-4	Q807	B-12
IC506	C-3	Q808	B-12
IC507	C-4	Q810	D-3
IC701	B-10	Q813	F-9
IC801	F-10	Q814	F-9
IC802	F-12	Q815	G-10
IC803	E-5	Q816	G-10
IC804	G-12		
IC805	E-9		
IC806	B-12		

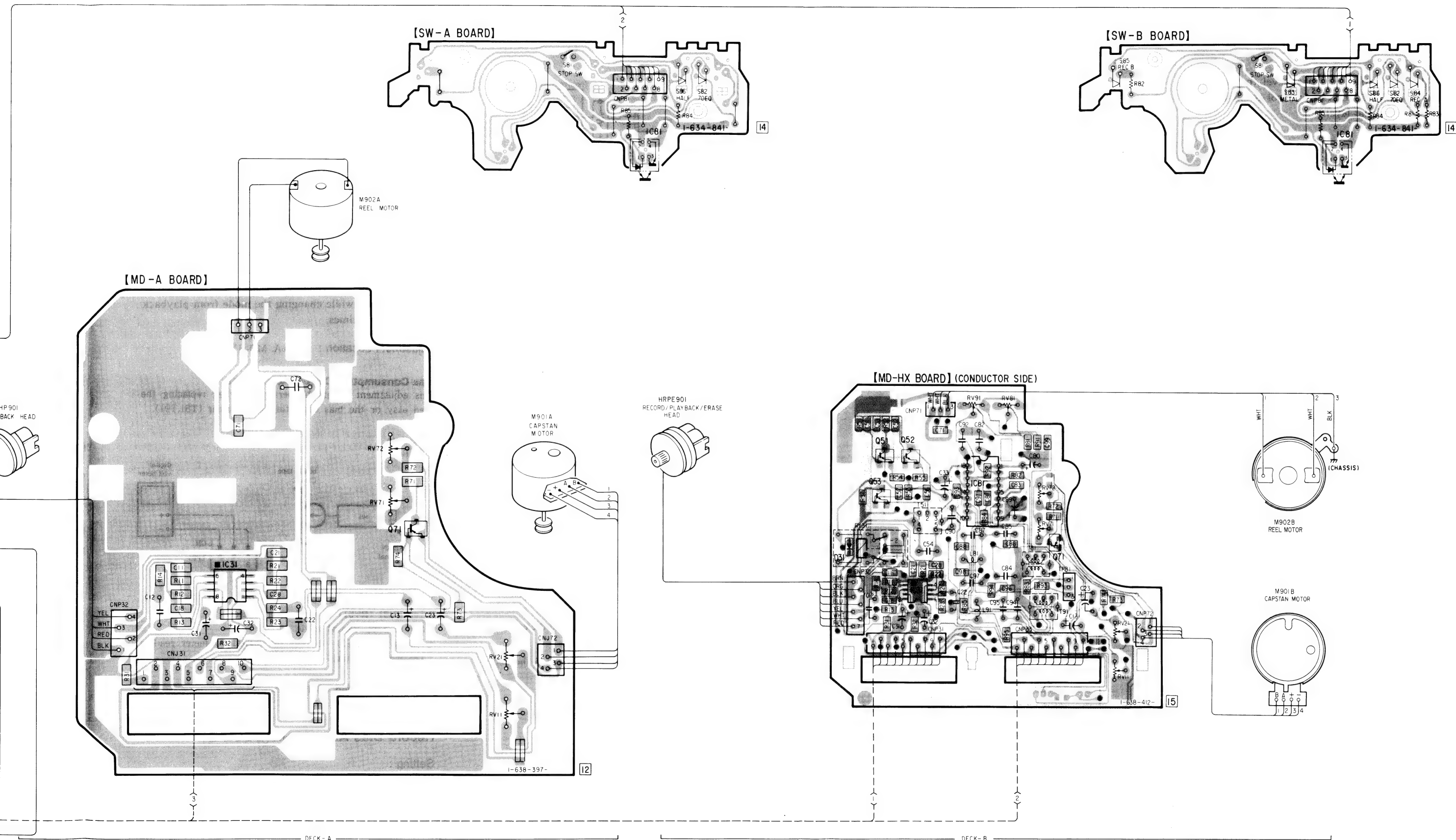
Note:

- : parts extracted from the component side.
- : parts extracted from the conductor side.
- : Through hole.
- ▨ : Pattern on the side which is seen.
- ▩ : Pattern of the rear side.

G: Germany







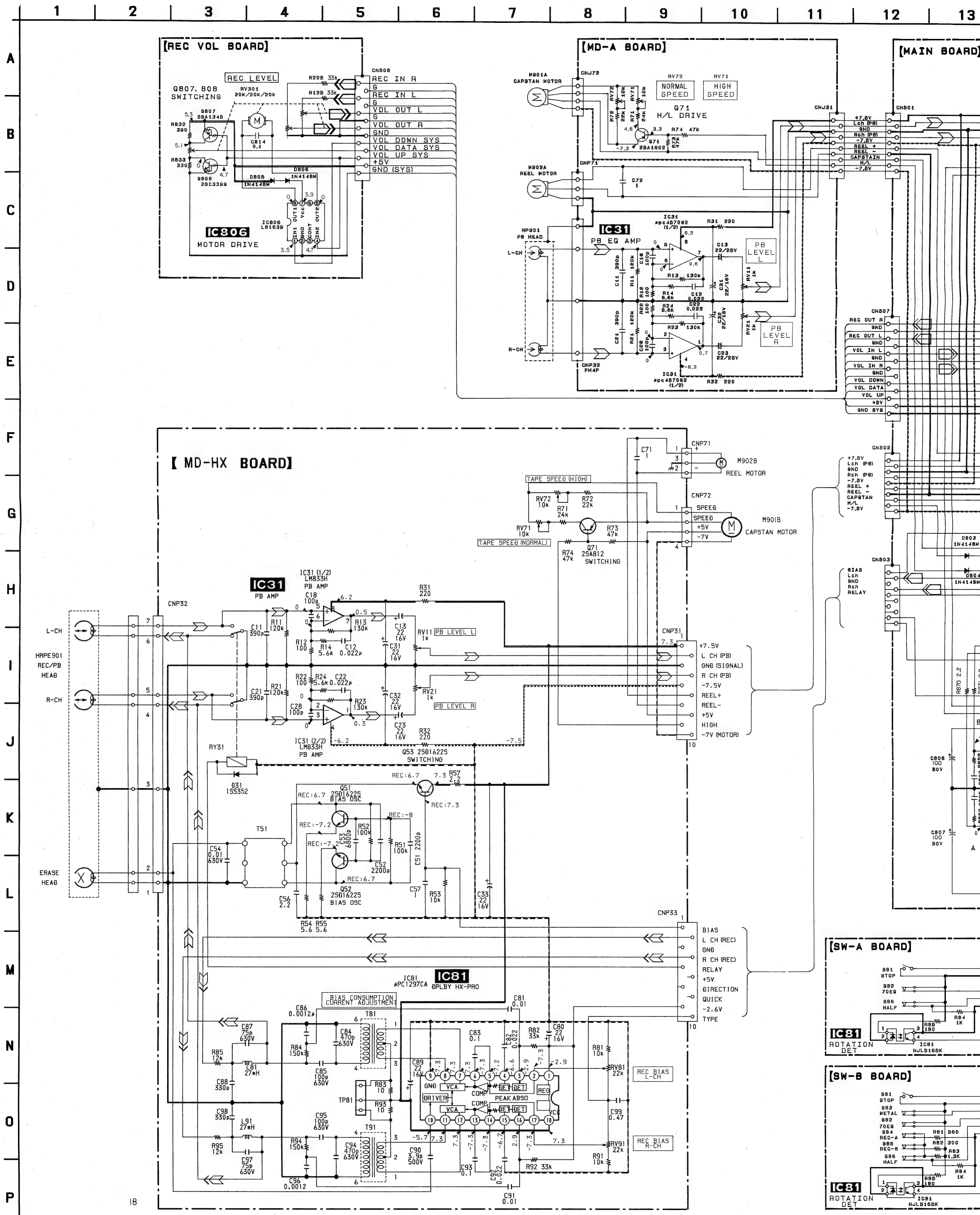
4-4. SCHEMATIC DIAGRAMS -MAIN Section-

- See page 21 for IC Block Diagrams.

Note:

- All capacitors are in μF unless otherwise noted. pF: μF 50WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and $\frac{1}{4}\text{W}$ or less unless otherwise specified.
- \triangle : internal component.
- \square : nonflammable resistor.
- : B+ Line
- : B- Line
- \square : adjustment for repair.

- Voltage is dc with resp under no-signal (detuned) no mark: REC
- Voltages are taken with a Voltage variations may tion tolerances.
- Signal path.
- \square : PB (DECK A)
- \square : PB (DECK B)
- \square : REC (DECK B)
- G: Germany

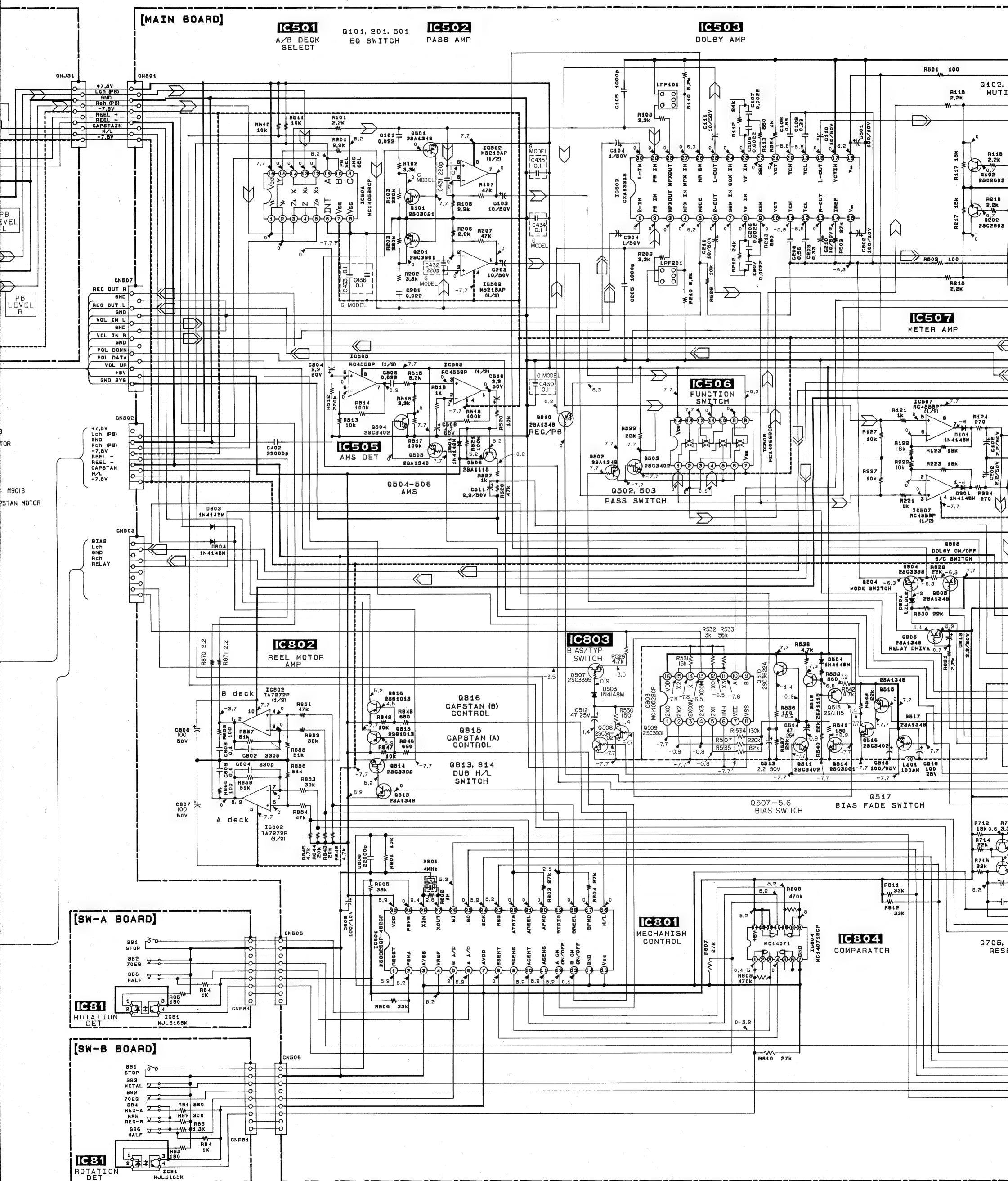


e noted. pF: μ F
for electrolytics

unless otherwise

- Voltage is dc with respect to ground under no-signal (detuned) conditions. no mark: REC
- Voltages are taken with a VOM (Input Impedance $10M\Omega$). Voltage variations may be noted due to normal production tolerances.
- Signal path.
 - \square : DECK A
 - \square : PB (DECK A)
 - \square : PB (DECK B)
 - \square : REC (DECK B)
- G: Germany

11 12 13 14 15 16 17 18 19 20 21 22 23



503
BY AMP

IC504
REC EQ

Q601
TYPE1 REG
EQ SWITCH

IC507
METER AMP

IC701
POWER
+7.5V REG

IC805
CONTROL

IC304
COMPARATOR

Q802, 803
LINE MUTE

Q801
SWITCHING

Q705, 706
RESET

LINEOUT (L)
LINEOUT (R)
REC IN (L)
REC IN (R)

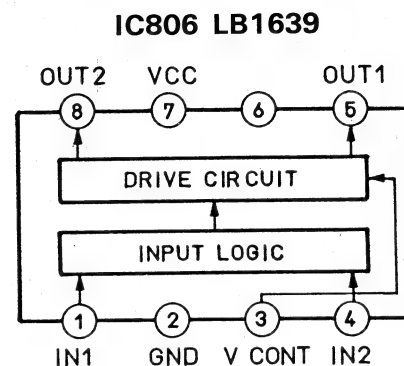
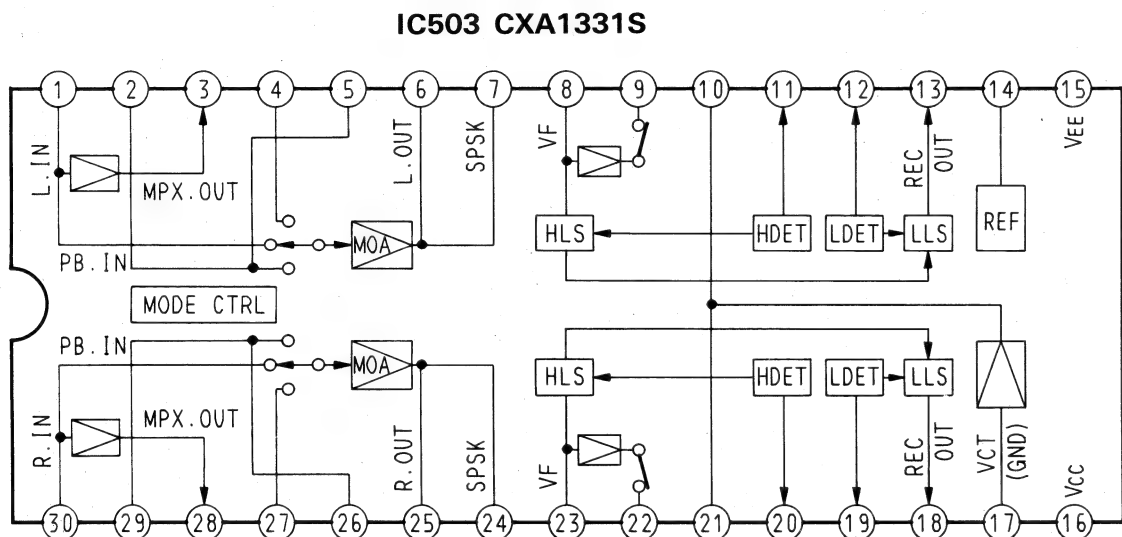
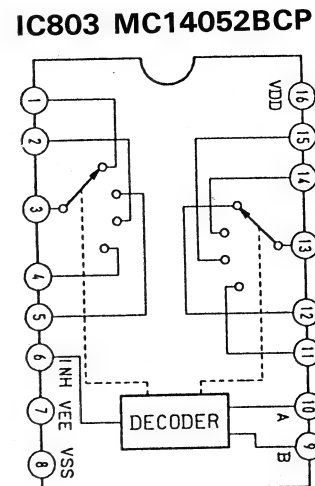
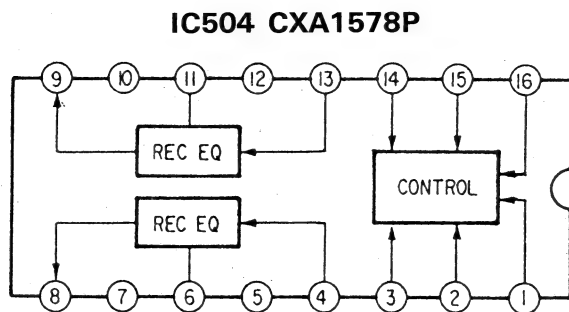
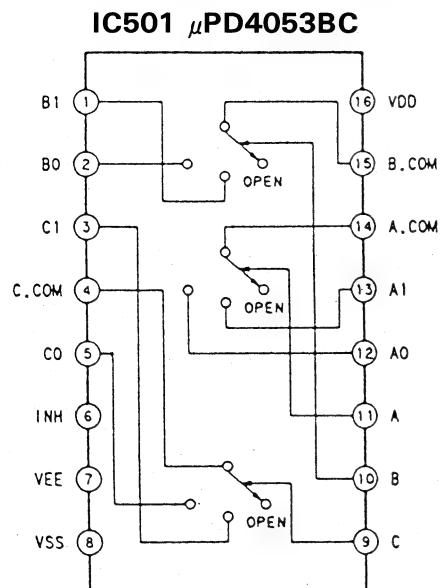
CD ON/OFF
NG
SVS BND
NG
VF
VF
NG
NG
AU BUS
BUS BND
12
AC CT
AC
BUS CONNECTION

< KEY3
> A KEY
< KEY2
> B KEY
< KEY1
> A KEY
BAF LED
BND (SYS)
F1
V8 (VD18P)
F2
BND (SYS)
RESET
+5V
B2 SYNC
B2 DATA
B2 CLOCK

< KEY5
> A KEY
< KEY4
> B KEY
< TIME (PANEL)
> A/B (PANEL)

< KEY6
> A KEY
< KEY7
> B KEY
< RESET (PANEL)
> NDUB (PANEL)
< KEY4

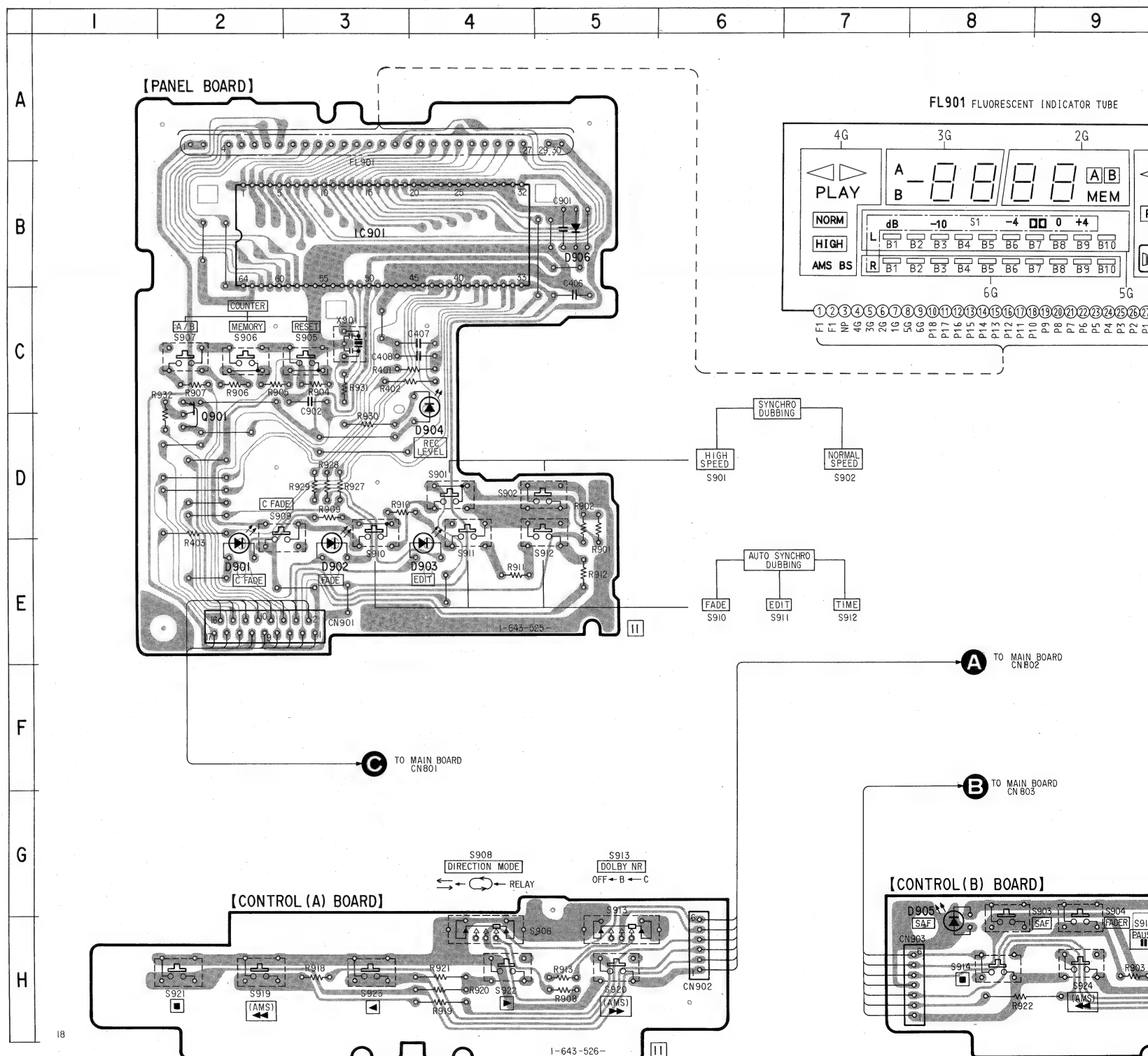
● IC Block Diagrams



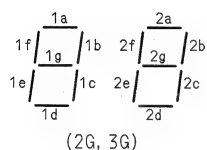
4-5. PRINTED WIRING BOARDS -PANEL Section-
 • See page 10, 11 Circuit boards location and Semiconductor lead layouts.

● Semiconductor Location

Ref. No.	Location
D901	E-2
D902	E-3
D903	E-4
D904	D-4
D905	H-8
D906	B-5
IC901	B-3
Q901	D-2

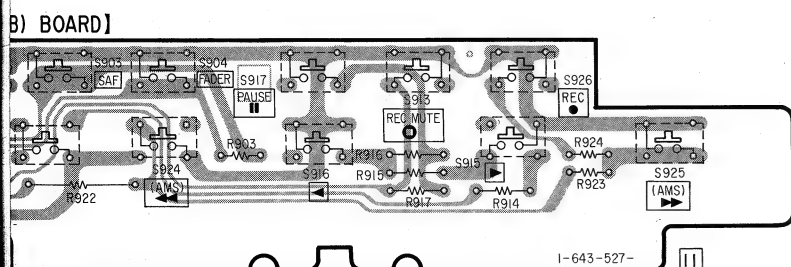


Note:
 • ○ : parts extracted from the component side.
 • ■ : Pattern on the side which is seen.

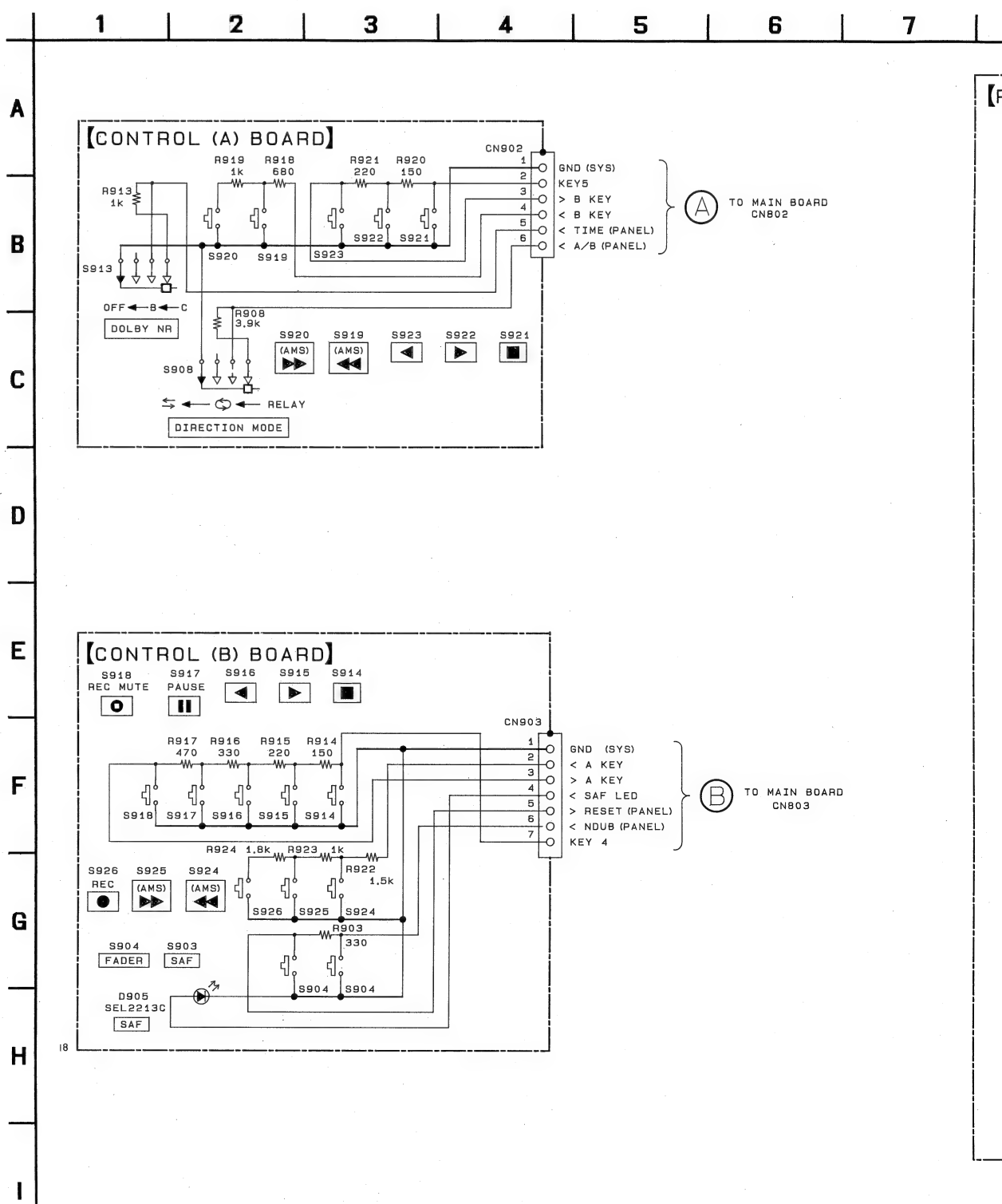


A TO MAIN BOARD
CN802

B TO MAIN BOARD
CN 803



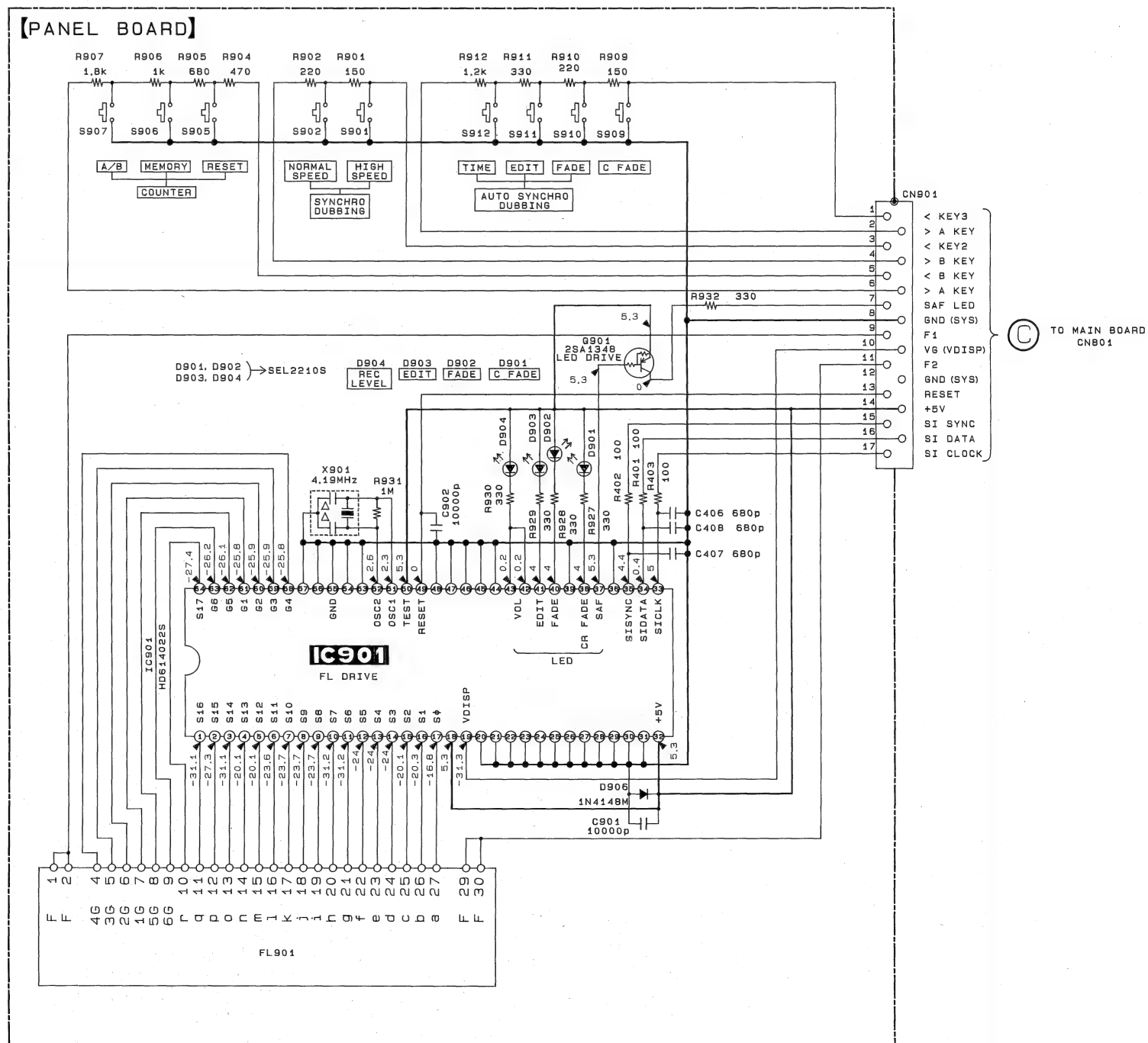
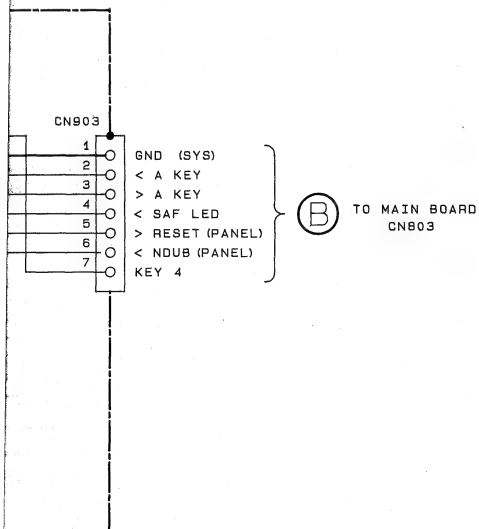
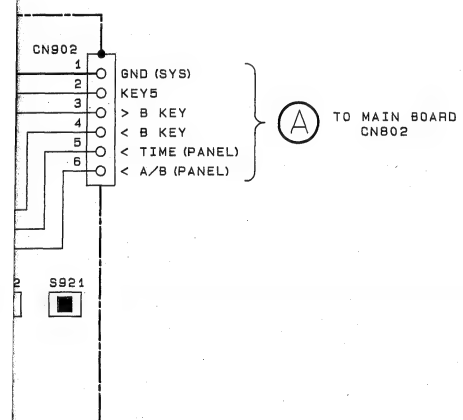
4-6. SCHEMATIC DIAGRAMS –PANEL Section–



Note:

- All capacitors are in μF unless otherwise noted. pF : μF 50WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and $\frac{1}{4}\text{W}$ or less unless otherwise specified.
- \triangle : internal component.
- --- : B+ Line
- Voltage is dc with respect to ground under no-signal (detuned) conditions. no mark : REC
- Voltages are taken with a VOM (Input Impedance $10\text{M}\Omega$). Voltage variations may be noted due to normal production tolerances.

4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16



SECTION 5 EXPLODED VIEWS

NOTE:

- -XX, -X mean standardized parts, so they may have some differences from the original one.

• Color Indication of Appearance Parts

Example:

KNOB, BALANCE(WHITE)...(RED)

↑ ↑
Parts color Cabinet's color

- Items marked " * " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- The mechanical parts with no reference number in the exploded views are not supplied.
- hardware (#mark) list is given in the last of this parts list.

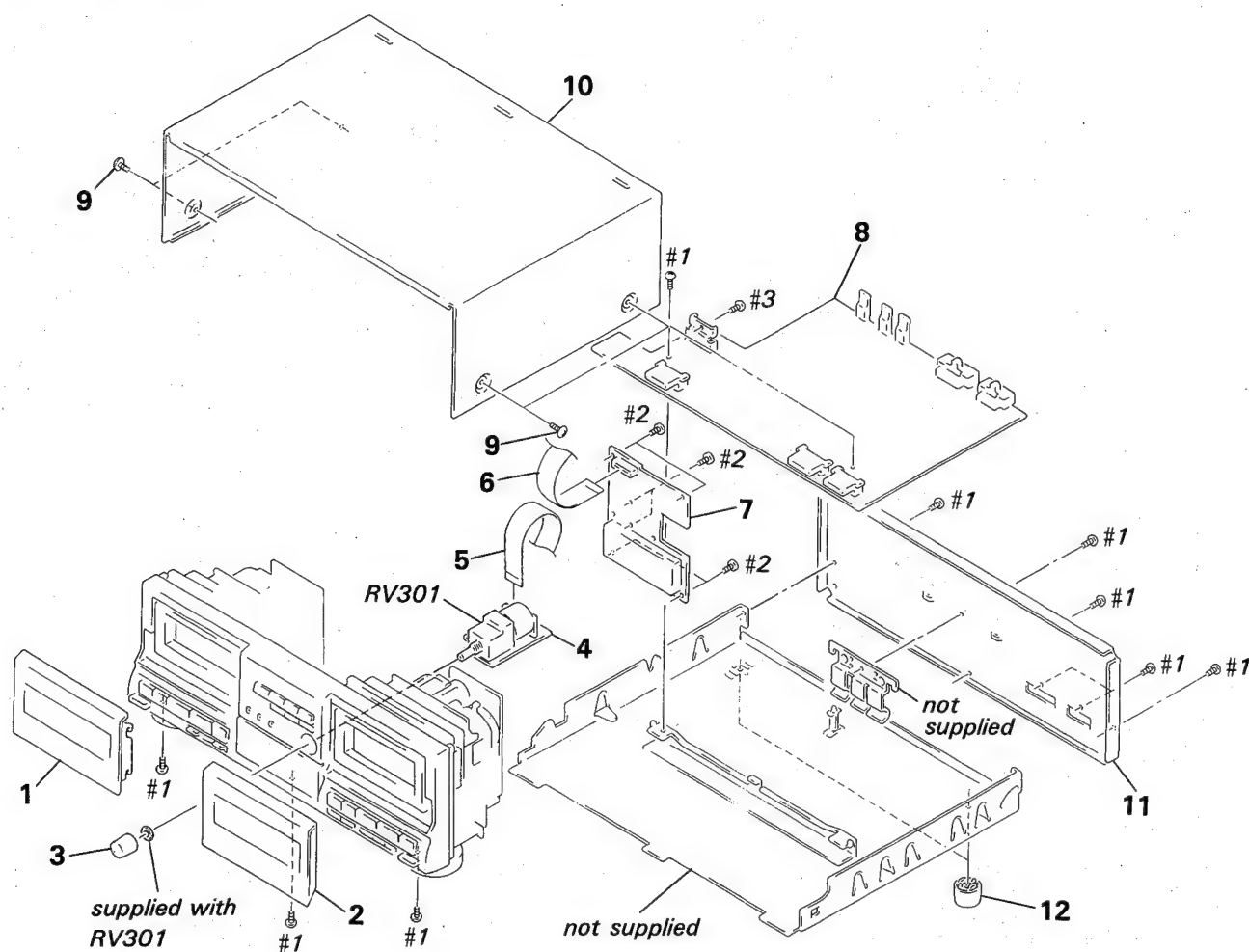
G:Germany

EA:Saudi Arabia

IT:Italian

AUS:Australian

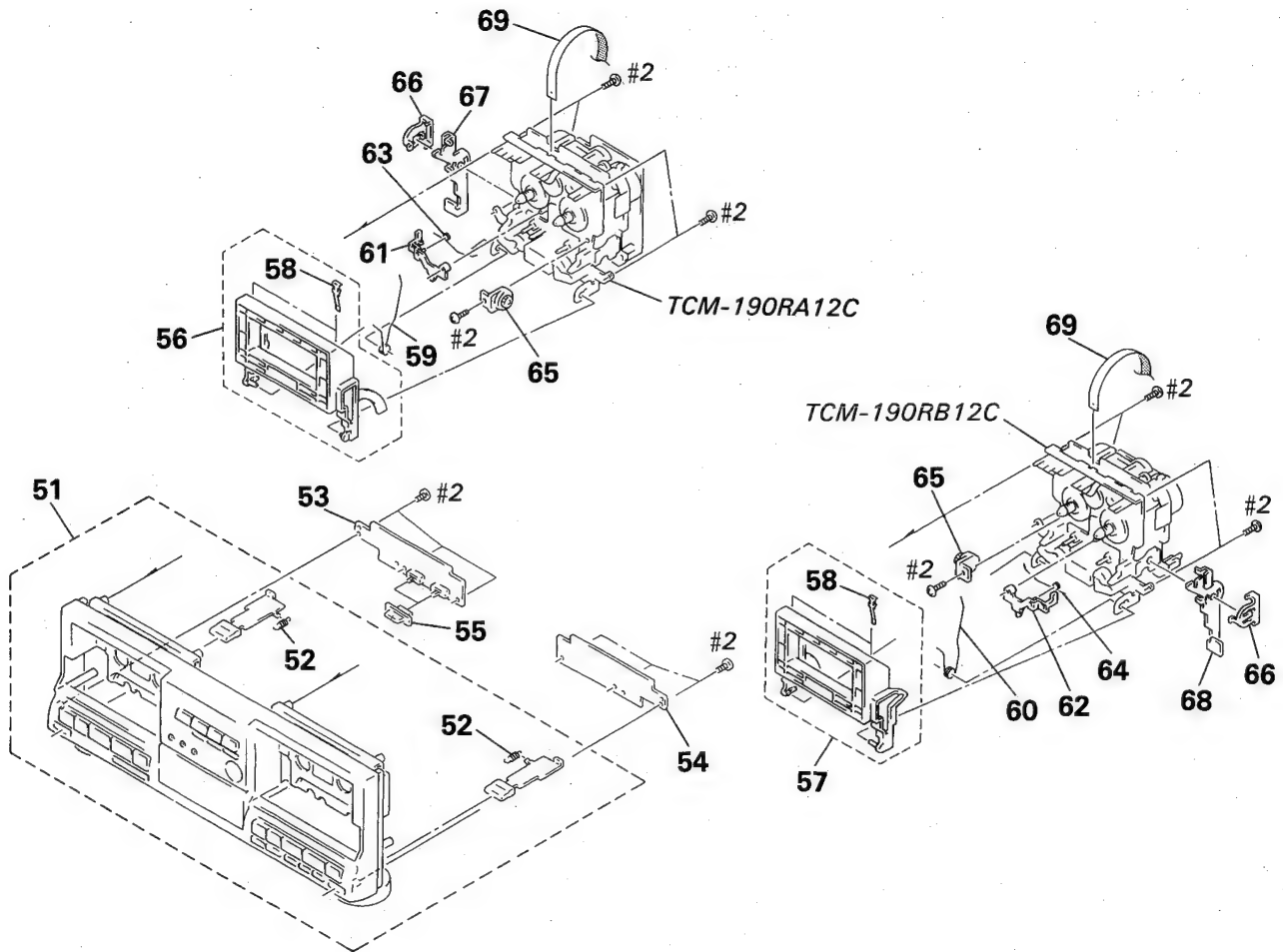
5-1. OVERALL SECTION



Ref. No.	Part No.	Description	Remark
1	X-3364-983-1	LID (A) ASSY, CASSETTE (EXCEPT IT)	
1	X-3364-984-1	LID (A) ASSY, CASSETTE (IT)	
2	X-3364-985-1	LID (B) ASSY, CASSETTE (EXCEPT IT)	
2	X-3364-986-1	LID (B) ASSY, CASSETTE (IT)	
3	4-950-651-21	KNOB (DIA. 16), ROUND (IT)	
3	4-950-651-31	KNOB (DIA. 16), ROUND (EXCEPT IT)	
* 4	1-643-528-11	REC VOL BOARD	
* 5	1-574-726-11	WIRE, FLAT TYPE (13 CORE)	
6	1-690-907-11	WIRE (FLAT TYPE) (17 CORE)	
* 7	A-2006-797-A	PANEL BOARD, COMPLETE	

Ref. No.	Part No.	Description	Remark
* 8	A-2006-796-A	MAIN BOARD, COMPLETE (EXCEPT G)	
* 8	A-2006-837-A	MAIN BOARD, COMPLETE (G)	
9	3-363-099-01	SCREW (CASE +3X8 TP2)	
* 10	4-939-803-31	CASE (EXCEPT IT)	
* 10	4-939-803-71	CASE (IT)	
* 11	3-377-136-51	PANEL, BACK (EXCEPT G)	
* 11	3-377-136-61	PANEL, BACK (G)	
12	4-931-169-01	FOOT	
RV301	1-241-891-11	RES, VAR, CARBON 20KX3 (REC LEVEL)	

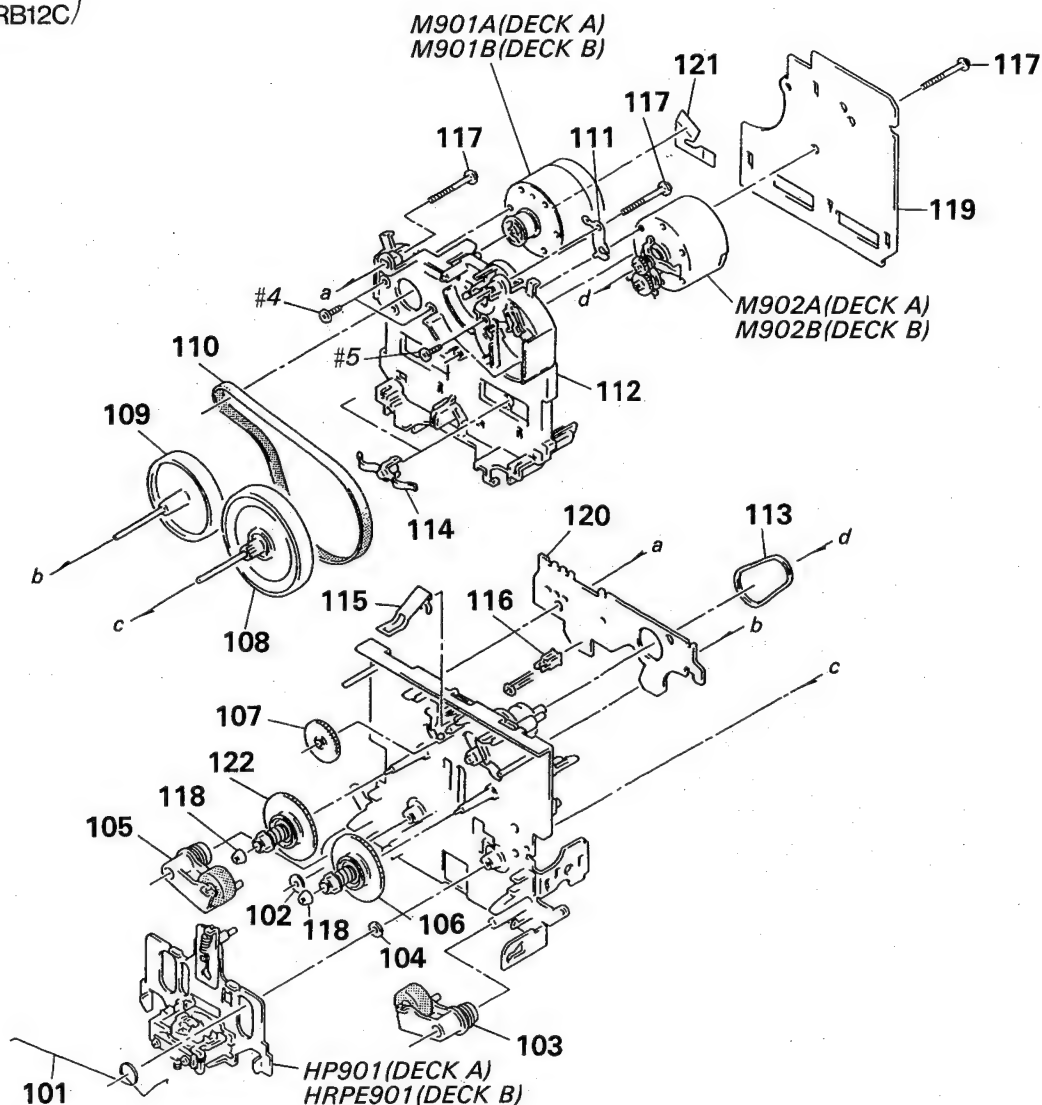
5-2. FRONT PANEL SECTION



Ref.No.	Part No.	Description	Remark
51	X-3364-708-1	PANEL ASSY, FRONT (EXCEPT IT)	
51	X-3364-709-1	PANEL ASSY, FRONT (IT)	
52	3-662-752-21	SPRING, TENSION	
* 53	1-643-526-11	CONTROL (A) BOARD	
* 54	1-643-527-11	CONTROL (B) BOARD	
55	3-377-120-01	KNOB (SLIDE) (EXCEPT IT)	
55	3-377-120-11	KNOB (SLIDE) (IT)	
56	X-3340-194-1	HOLDER (L) ASSY, CASSETTE	
57	X-3340-195-1	HOLDER (R) ASSY, CASSETTE	
58	3-308-823-11	SPRING	
59	3-354-959-01	SPRING (LOADING L), TORSION	

Ref.No.	Part No.	Description	Remark
60	3-354-960-01	SPRING (LOADING R), TORSION	
61	3-354-955-01	LEVER (EJ SAFTY LEVER L)	
62	3-354-956-01	LEVER (EJ SAFTY LEVER R)	
63	3-354-961-01	SPRING (EJ SAFTY SPRING L)	
64	3-354-962-01	SPRING (EJ SAFTY SPRING R)	
65	3-354-963-01	DAMPER	
66	3-354-957-01	JOINT (LOCK LEVER)	
* 67	3-363-638-01	LEVER (LOCK LEVER L)	
* 68	3-363-639-01	LEVER (LOCK LEVER R)	
69	1-690-906-11	WIRE (FLAT TYPE) (9 CORE)	

5-3. MECHANISM SECTION-1

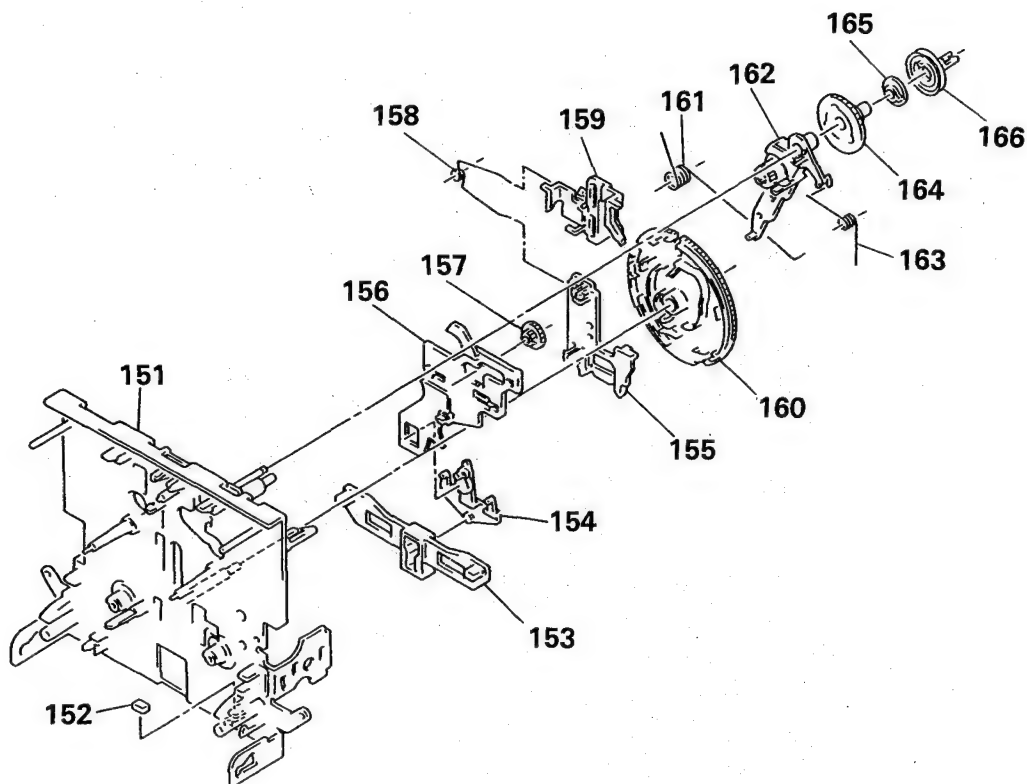
(TCM-190RA12C)
(TCM-190RB12C)

Ref. No.	Part No.	Description	Remark
101	3-359-455-01	SPRING, TORSION	
102	3-356-714-01	WASHER	
103	X-3359-408-1	LEVER (PINCH LEVER FWD) ASSY	
104	3-356-713-01	WASHER	
105	X-3359-409-1	LEVER (PINCH LEVER REV) ASSY	
106	X-3359-404-1	TABLE ASSY, REEL	
107	3-359-424-01	GEAR (REV GEAR)	
108	X-3364-554-1	FLYWHEEL (FWD) ASSY	
109	X-3359-410-1	FLYWHEEL (REV) ASSY	
110	3-359-417-01	BELT (FLAT), CAPSTAN	
111	3-359-450-01	PLATE, GROUND	
* 112	3-359-436-01	BASE (THRUST RETAINER), FITTING	
113	3-359-466-01	BELT (FR), SQUARE	
114	3-575-321-00	RETAINER, THRUST, CAPSTAN	
115	3-359-430-01	SPRING (CASSETTE RETAINER), LEAF	

Ref. No.	Part No.	Description	Remark
116	3-343-419-01	HOLDER (S SENSOR A)	
117	3-359-414-01	SCREW (+PTPWH 2X23)	
118	3-362-308-01	CAP (REEL)	
* 119	A-2006-399-A	MD-A BOARD, COMPLETE (DECK A)	
* 119	A-2006-401-A	MD-HX BOARD, COMPLETE (DECK B)	
* 120	1-634-841-14	SW-A BOARD (DECK A)	
* 120	1-634-841-14	SW-B BOARD (DECK B)	
121	1-638-983-11	MOTOR FLEXIBLE BOARD	
122	X-3362-078-1	TABLE ASSY (B), REEL	
M901A	X-3359-417-1	MOTOR ASSY (CAPSTAN) (DECK A)	
M901B	X-3359-417-1	MOTOR ASSY (CAPSTAN) (DECK B)	
M902A	X-3363-501-1	MOTOR ASSY (REEL) (DECK A)	
M902B	X-3363-501-1	MOTOR ASSY (REEL) (DECK B)	
HP901	A-2003-837-A	BASE ASSY, HEAD (PB) (DECK A)	
HRPE901A	A-2003-838-A	BASE ASSY, HEAD (PB/REC/ERASE) (DECK B)	

5-4. MECHANISM SECTION-2

(TCM-190RA12C)
(TCM-190RB12C)



Ref. No.	Part No.	Description	Remark
151	X-3359-415-1	CHASSIS ASSY, MECHANICSL	
152	3-359-469-01	SPACER	
* 153	3-359-425-01	SLIDER (REVERSE SLIDER)	
154	3-359-426-01	LEVER (REVERSE LEVER)	
* 155	3-359-427-01	SLIDER (LEVERSE SLIDER)	
* 156	3-359-415-01	SLIDER (TRIGGER SLIDER)	
157	3-359-448-01	GEAR (TRIGGER)	
158	3-359-454-01	SPRING, TORSION	

Ref. No.	Part No.	Description	Remark
159	3-359-429-01	SLIDER (BRAKE PLATE)	
160	3-359-420-01	GEAR (CAM GEAR)	
161	3-359-456-01	SPRING (TRIGGER SPRING), TORSION	
162	X-3359-405-1	LEVER (FR ARM) ASSY	
163	3-359-453-01	SPRING (FR ARM), TORSION	
164	3-359-419-01	GEAR (FR GEAR)	
165	3-359-421-01	CLUTCH (REEL DISK)	
166	3-359-418-01	PULLEY (FR PULLEY)	

SECTION 6 ELECTRICAL PARTS LIST

CONTROL (A)**COTROL (B)****MAIN****NOTE:**

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- -XX and -X mean standardized parts, so they may have some difference from the original one.
- RESISTORS
All resistors are in ohms.
METAL: Metal-film resistor.
METAL OXIDE: Metal oxide-film resistor.
F: nonflammable

- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- SEMICONDUCTORS
In each case, u: μ , for example:
uA...: μ A... uPA...: μ PA...
uPB...: μ PB... uPC...: μ PC... uPD...: μ PD...
- CAPACITORS
uF: μ F
- COILS
uH: μ H
- G: Germany

The components identified by mark Δ or dotted line with mark Δ are critical for safety. Replace only with part number specified.

When indicating parts by reference number, please include the board.

Ref. No.	Part No.	Description	Remark
*	1-643-526-11	CONTROL (A) BOARD *****	
		< CONNECTOR >	
*CN902	1-564-499-11	PIN, CONNECTOR 6P < RESISTOR >	
R908	1-249-424-11	CARBON 3.9K 5% 1/4W	
R913	1-249-417-11	CARBON 1K 5% 1/4W	
R918	1-249-415-11	CARBON 680 5% 1/4W	
R919	1-249-417-11	CARBON 1K 5% 1/4W	
R920	1-249-407-11	CARBON 150 5% 1/4W	
R921	1-249-409-11	CARBON 220 5% 1/4W	
		< SWITCH >	
S908	1-572-378-11	SWITCH, SLIDE (DIRECTION MODE)	
S913	1-572-378-11	SWITCH, SLIDE (DOLBY NR)	
S919	1-554-303-21	SWITCH, TACTILE (AMS REW)	
S920	1-554-303-21	SWITCH, TACTILE (AMS FF)	
S921	1-554-303-21	SWITCH, TACTILE (STOP)	
S922	1-554-303-21	SWITCH, TACTILE (FWD)	
S923	1-554-303-21	SWITCH, TACTILE (REV)	

*	1-643-527-11	CONTROL (B) BOARD *****	
		< CONNECTOR >	
*CN903	1-564-500-11	PIN, CONNECTOR 7P < DIODE >	
D905	8-719-302-23	LED SEL2213C-C (SAF)	

Ref. No.	Part No.	Description	Remark
		< RESISTOR >	
R903	1-249-411-11	CARBON 330 5% 1/4W	
R914	1-249-407-11	CARBON 150 5% 1/4W	
R915	1-249-409-11	CARBON 220 5% 1/4W	
R916	1-249-411-11	CARBON 330 5% 1/4W	
R917	1-249-413-11	CARBON 470 5% 1/4W	
R922	1-249-419-11	CARBON 1.5K 5% 1/4W	
R923	1-249-417-11	CARBON 1K 5% 1/4W	
R924	1-249-420-11	CARBON 1.8K 5% 1/4W	
		< SWITCH >	
S903	1-554-303-21	SWITCH, TACTILE (SAF)	
S904	1-554-303-21	SWITCH, TACTILE (FADER)	
S914	1-554-303-21	SWITCH, TACTILE (STOP)	
S915	1-554-303-21	SWITCH, TACTILE (FWD)	
S916	1-554-303-21	SWITCH, TACTILE (REV)	
S917	1-554-303-21	SWITCH, TACTILE (PAUSE)	
S918	1-554-303-21	SWITCH, TACTILE (REC MUTE)	
S924	1-554-303-21	SWITCH, TACTILE (AMS REW)	
S925	1-554-303-21	SWITCH, TACTILE (AMS FF)	
S926	1-554-303-21	SWITCH, TACTILE (REC)	

*	A-2006-796-A	MAIN BOARD, COMPLETE (EXCEPT G)	
*	A-2006-837-A	MAIN BOARD, COMPLETE (G) *****	
*	4-942-204-01	PLATE, GROUND	
	7-685-645-79	SCREW +BVTP 3X6 TYPE2 N-S	
		< CAPACITOR >	
C101	1-136-157-00	FILM 0.022uF 5% 50V	
C102	1-126-161-11	ELECT 2.2uF 20% 50V	
C103	1-126-059-11	ELECT 10uF 20% 50V	
C104	1-126-301-11	ELECT 1uF 20% 50V	

MAIN

Ref. No.	Part No.	Description	Remark		
C105	1-162-294-31	CERAMIC	0.001uF	10%	50V
C106	1-130-475-00	MYLAR	0.0022uF	5%	50V
C107	1-130-475-00	MYLAR	0.0022uF	5%	50V
C108	1-136-174-00	FILM	0.56uF	5%	50V
C109	1-136-171-00	FILM	0.33uF	5%	50V
C110	1-126-059-11	ELECT	10uF	20%	50V
C111	1-126-059-11	ELECT	10uF	20%	50V
C112	1-126-162-11	ELECT	3.3uF	20%	50V
C113	1-126-300-11	ELECT	0.47uF	20%	50V
C114	1-126-059-11	ELECT	10uF	20%	50V
C201	1-136-157-00	FILM	0.022uF	5%	50V
C202	1-126-161-11	ELECT	2.2uF	20%	50V
C203	1-126-059-11	ELECT	10uF	20%	50V
C204	1-126-301-11	ELECT	1uF	20%	50V
C205	1-162-294-31	CERAMIC	0.001uF	10%	50V
C206	1-130-475-00	MYLAR	0.0022uF	5%	50V
C207	1-130-475-00	MYLAR	0.0022uF	5%	50V
C208	1-136-174-00	FILM	0.56uF	5%	50V
C209	1-136-171-00	FILM	0.33uF	5%	50V
C210	1-126-059-11	ELECT	10uF	20%	50V
C211	1-126-059-11	ELECT	10uF	20%	50V
C212	1-126-162-11	ELECT	3.3uF	20%	50V
C213	1-126-300-11	ELECT	0.47uF	20%	50V
C214	1-126-059-11	ELECT	10uF	20%	50V
C401	1-164-159-11	CERAMIC	0.1uF		50V
C402	1-101-005-00	CERAMIC	22000PF		50V
C403	1-101-005-00	CERAMIC	22000PF		50V
C404	1-101-005-00	CERAMIC	22000PF		50V
C420	1-164-159-11	CERAMIC	0.1uF		50V
C430	1-164-159-11	CERAMIC	0.1uF		50V (G)
C431	1-162-286-31	CERAMIC	220PF	10%	50V (G)
C432	1-162-286-31	CERAMIC	220PF	10%	50V (G)
C433	1-164-159-11	CERAMIC	0.1uF		50V (G)
C434	1-164-159-11	CERAMIC	0.1uF		50V (G)
C435	1-164-159-11	CERAMIC	0.1uF		50V (G)
C436	1-164-159-11	CERAMIC	0.1uF		50V (G)
C501	1-124-994-11	ELECT	100uF	20%	10V
C502	1-124-994-11	ELECT	100uF	20%	10V
C503	1-126-059-11	ELECT	10uF	20%	50V
C504	1-126-161-11	ELECT	2.2uF	20%	50V
C506	1-161-494-00	CERAMIC	0.022uF		25V
C508	1-126-163-11	ELECT	4.7uF	20%	50V
C510	1-126-161-11	ELECT	2.2uF	20%	50V
C511	1-126-161-11	ELECT	2.2uF	20%	50V
C512	1-124-910-11	ELECT	47uF	20%	50V
C513	1-126-161-11	ELECT	2.2uF	20%	50V
C514	1-124-910-11	ELECT	47uF	20%	50V
C515	1-124-478-11	ELECT	100uF	20%	25V
C516	1-124-478-11	ELECT	100uF	20%	25V

Ref. No.	Part No.	Description	Remark		
C701	1-126-937-11	ELECT	4700uF	20%	16V
C702	1-126-937-11	ELECT	4700uF	20%	16V
C703	1-126-101-11	ELECT	100uF	20%	16V
C704	1-124-473-11	ELECT	1000uF	20%	10V
C705	1-124-473-11	ELECT	1000uF	20%	10V
C706	1-126-161-11	ELECT	2.2uF	20%	50V
C707	1-124-472-11	ELECT	470uF	20%	10V
C708	1-126-301-11	ELECT	1uF	20%	50V
C709	1-126-301-11	ELECT	1uF	20%	50V
C710	1-126-301-11	ELECT	1uF	20%	50V
C711	1-101-005-00	CERAMIC	22000PF		50V
C712	1-126-867-11	ELECT	33uF	20%	50V
C720	1-162-215-31	CERAMIC	47PF	5%	50V
C801	1-126-162-11	ELECT	3.3uF	20%	50V
C802	1-162-288-31	CERAMIC	330PF	10%	50V
C803	1-136-165-00	FILM	0.1uF	5%	50V
C804	1-162-288-31	CERAMIC	330PF	10%	50V
C805	1-136-165-00	FILM	0.1uF	5%	50V
C806	1-124-994-11	ELECT	100uF	20%	10V
C807	1-124-994-11	ELECT	100uF	20%	10V
C808	1-101-005-00	CERAMIC	22000PF		50V
C809	1-124-994-11	ELECT	100uF	20%	10V
C810	1-136-165-00	FILM	0.1uF	5%	50V
C811	1-161-379-00	CERAMIC	0.01uF	20%	25V (EXCEPT G)
C811	1-164-159-11	CERAMIC	0.1uF		50V (G)
C813	1-126-161-11	ELECT	2.2uF	20%	50V
< CONNECTOR >					
*CN501	1-580-784-11	CONNECTOR, BOARD TO BOARD			
*CN502	1-580-784-11	CONNECTOR, BOARD TO BOARD			
*CN503	1-580-784-11	CONNECTOR, BOARD TO BOARD			
*CN504	1-566-858-41	SOCKET, CONNECTOR 11P			
*CN505	1-568-828-11	SOCKET, CONNECTOR 9P			
*CN506	1-568-828-11	SOCKET, CONNECTOR 9P			
*CN507	1-568-832-11	SOCKET, CONNECTOR 13P			
*CN701	1-566-859-11	SOCKET, CONNECTOR 15P			
*CN801	1-568-836-11	SOCKET, CONNECTOR 17P			
*CN802	1-564-340-61	PIN, CONNECTOR 6P			
*CN803	1-564-341-11	PIN, CONNECTOR 7P			
< DIODE >					
D101	8-719-987-63	DIODE			1N4148M
D102	8-719-987-63	DIODE			1N4148M
D201	8-719-987-63	DIODE			1N4148M
D202	8-719-987-63	DIODE			1N4148M
D401	8-719-933-54	DIODE			HZS9A2L
D402	8-719-933-54	DIODE			HZS9A2L

MAIN

Ref. No.	Part No.	Description	Remark
D501	8-719-987-63	DIODE	1N4148M
D503	8-719-987-63	DIODE	1N4148M
D504	8-719-987-63	DIODE	1N4148M
D701	8-719-200-77	DIODE	10E2N
D702	8-719-200-77	DIODE	10E2N
D703	8-719-200-77	DIODE	10E2N
D704	8-719-200-77	DIODE	10E2N
D705	8-719-200-77	DIODE	10E2N
D706	8-719-200-77	DIODE	10E2N
D707	8-719-933-33	DIODE	HZS6A1L
D708	8-719-933-33	DIODE	HZS6A1L
D709	8-719-000-78	DIODE	UZL-7L2
D801	8-719-933-54	DIODE	HZS9A2L
D802	8-719-987-63	DIODE	1N4148M
D803	8-719-987-63	DIODE	1N4148M
D804	8-719-987-63	DIODE	1N4148M
D807	8-719-987-63	DIODE	1N4148M
D808	8-719-987-63	DIODE	1N4148M
D809	8-719-987-63	DIODE	1N4148M
< IC >			
IC501	8-759-140-53	IC	uPD4053BC
IC502	8-759-634-51	IC	M5218AP
IC503	8-752-059-55	IC	CXA1331S
IC504	8-752-055-61	IC	CXA1578P
IC505	8-759-945-58	IC	RC4558P
IC506	8-759-000-49	IC	MC14066BCP
IC507	8-759-945-58	IC	RC4558P
IC701	8-759-945-58	IC	RC4558P
IC801	8-759-635-94	IC	M50925SP-482SP
IC802	8-759-207-05	IC	TA7272P
IC803	8-759-000-48	IC	MC14052BCP
IC804	8-759-240-71	IC	TC4071BP
IC805	8-759-067-45	IC	M50944-180SP
< COIL >			
L501	1-408-080-00	INDUCTOR	100uH
< FILTER >			
LPF101	1-236-087-11	FILTER, LOW PASS	
LPF201	1-236-087-11	FILTER, LOW PASS	
< TRANSISTOR >			
Q101	8-729-900-74	TRANSISTOR	DTC143TS
Q102	8-729-620-05	TRANSISTOR	2SC2603-EF
Q201	8-729-900-74	TRANSISTOR	DTC143TS
Q202	8-729-620-05	TRANSISTOR	2SC2603-EF
Q501	8-729-900-61	TRANSISTOR	DTA114ES

Ref. No.	Part No.	Description	Remark
Q502	8-729-900-61	TRANSISTOR	DTA114ES
Q503	8-729-900-80	TRANSISTOR	DTC114ES
Q504	8-729-900-80	TRANSISTOR	DTC114ES
Q505	8-729-900-61	TRANSISTOR	DTA114ES
Q506	8-729-119-76	TRANSISTOR	2SA1175-HFE
Q507	8-729-900-89	TRANSISTOR	DTC144ES
Q508	8-729-900-80	TRANSISTOR	DTC114ES
Q509	8-729-900-74	TRANSISTOR	DTC143TS
Q510	8-729-141-26	TRANSISTOR	2SC3622A-LK
Q511	8-729-900-80	TRANSISTOR	DTC114ES
Q512	8-729-119-76	TRANSISTOR	2SA1175-HFE
Q513	8-729-119-76	TRANSISTOR	2SA1175-HFE
Q514	8-729-900-74	TRANSISTOR	DTC143TS
Q515	8-729-900-61	TRANSISTOR	DTA114ES
Q516	8-729-900-80	TRANSISTOR	DTC114ES
Q517	8-729-900-61	TRANSISTOR	DTA114ES
Q601	8-729-900-65	TRANSISTOR	DTA144ES
Q701	8-729-141-83	TRANSISTOR	2SB1094-LK
Q702	8-729-209-15	TRANSISTOR	2SD2012
Q703	8-729-620-05	TRANSISTOR	2SC2603-EF
Q704	8-729-209-15	TRANSISTOR	2SD2012
Q705	8-729-620-05	TRANSISTOR	2SC2603-EF
Q706	8-729-620-05	TRANSISTOR	2SC2603-EF
Q801	8-729-900-80	TRANSISTOR	DTC114ES
Q802	8-729-900-61	TRANSISTOR	DTA114ES
Q803	8-729-119-76	TRANSISTOR	2SA1175-HFE
Q804	8-729-900-89	TRANSISTOR	DTC144ES
Q805	8-729-900-65	TRANSISTOR	DTA144ES
Q806	8-729-900-61	TRANSISTOR	DTA114ES
Q810	8-729-900-61	TRANSISTOR	DTA114ES
Q813	8-729-900-61	TRANSISTOR	DTA114ES
Q814	8-729-900-89	TRANSISTOR	DTC144ES
Q815	8-729-801-84	TRANSISTOR	2SB1013-4
Q816	8-729-801-84	TRANSISTOR	2SB1013-4
< RESISTOR >			
R101	1-249-421-11	CARBON	2.2K 5% 1/4W
R102	1-249-423-11	CARBON	3.3K 5% 1/4W
R103	1-247-887-00	CARBON	220K 5% 1/4W
R106	1-249-421-11	CARBON	2.2K 5% 1/4W
R107	1-249-437-11	CARBON	47K 5% 1/4W
R109	1-249-423-11	CARBON	3.3K 5% 1/4W
R110	1-249-428-11	CARBON	8.2K 5% 1/4W
R112	1-247-864-11	CARBON	24K 5% 1/4W
R113	1-249-414-11	CARBON	560 5% 1/4W
R115	1-249-421-11	CARBON	2.2K 5% 1/4W
R117	1-249-431-11	CARBON	15K 5% 1/4W
R118	1-249-421-11	CARBON	2.2K 5% 1/4W
R119	1-249-429-11	CARBON	10K 5% 1/4W

MAIN

Ref. No.	Part No.	Description			Remark
R120	1-249-421-11	CARBON	2. 2K	5%	1/4W
R121	1-249-417-11	CARBON	1K	5%	1/4W
R122	1-249-432-11	CARBON	18K	5%	1/4W
R123	1-249-432-11	CARBON	18K	5%	1/4W
R124	1-249-410-11	CARBON	270	5%	1/4W
R126	1-249-417-11	CARBON	1K	5%	1/4W
R127	1-249-429-11	CARBON	10K	5%	1/4W
R201	1-249-421-11	CARBON	2. 2K	5%	1/4W
R202	1-249-423-11	CARBON	3. 3K	5%	1/4W
R203	1-247-887-00	CARBON	220K	5%	1/4W
R206	1-249-421-11	CARBON	2. 2K	5%	1/4W
R207	1-249-437-11	CARBON	47K	5%	1/4W
R209	1-249-423-11	CARBON	3. 3K	5%	1/4W
R210	1-249-428-11	CARBON	8. 2K	5%	1/4W
R212	1-247-864-11	CARBON	24K	5%	1/4W
R213	1-249-414-11	CARBON	560	5%	1/4W
R215	1-249-421-11	CARBON	2. 2K	5%	1/4W
R217	1-249-431-11	CARBON	15K	5%	1/4W
R218	1-249-421-11	CARBON	2. 2K	5%	1/4W
R219	1-249-429-11	CARBON	10K	5%	1/4W
R220	1-249-421-11	CARBON	2. 2K	5%	1/4W
R221	1-249-417-11	CARBON	1K	5%	1/4W
R222	1-249-432-11	CARBON	18K	5%	1/4W
R223	1-249-432-11	CARBON	18K	5%	1/4W
R224	1-249-410-11	CARBON	270	5%	1/4W
R226	1-249-417-11	CARBON	1K	5%	1/4W
R227	1-249-429-11	CARBON	10K	5%	1/4W
R501	1-249-405-11	CARBON	100	5%	1/4W
R502	1-249-405-11	CARBON	100	5%	1/4W
R503	1-249-434-11	CARBON	27K	5%	1/4W
R504	1-249-429-11	CARBON	10K	5%	1/4W
R505	1-249-413-11	CARBON	470	5%	1/4W
R506	1-247-864-11	CARBON	24K	5%	1/4W
R507	1-247-887-00	CARBON	220K	5%	1/4W
R510	1-249-429-11	CARBON	10K	5%	1/4W
R511	1-249-429-11	CARBON	10K	5%	1/4W
R512	1-247-887-00	CARBON	220K	5%	1/4W
R513	1-249-429-11	CARBON	10K	5%	1/4W
R514	1-249-441-11	CARBON	100K	5%	1/4W
R515	1-249-428-11	CARBON	8. 2K	5%	1/4W
R516	1-249-423-11	CARBON	3. 3K	5%	1/4W
R517	1-249-441-11	CARBON	100K	5%	1/4W
R518	1-249-417-11	CARBON	1K	5%	1/4W
R519	1-249-441-11	CARBON	100K	5%	1/4W
R520	1-249-429-11	CARBON	10K	5%	1/4W
R521	1-249-441-11	CARBON	100K	5%	1/4W
R522	1-249-433-11	CARBON	22K	5%	1/4W
R524	1-249-417-11	CARBON	1K	5%	1/4W
R526	1-249-429-11	CARBON	10K	5%	1/4W

Ref. No.	Part No.	Description			Remark
R527	1-249-417-11	CARBON	1K	5%	1/4W
R528	1-249-437-11	CARBON	47K	5%	1/4W
R529	1-249-425-11	CARBON	4. 7K	5%	1/4W
R530	1-249-407-11	CARBON	150	5%	1/4W
R531	1-249-431-11	CARBON	15K	5%	1/4W
R532	1-247-842-11	CARBON	3K	5%	1/4W
R533	1-249-438-11	CARBON	56K	5%	1/4W
R534	1-247-882-11	CARBON	130K	5%	1/4W
R535	1-249-440-11	CARBON	82K	5%	1/4W
R536	1-249-405-11	CARBON	100	5%	1/4W
R537	1-249-433-11	CARBON	22K	5%	1/4W
R538	1-249-425-11	CARBON	4. 7K	5%	1/4W
R539	1-249-414-11	CARBON	560	5%	1/4W
R540	1-249-433-11	CARBON	22K	5%	1/4W
R541	1-249-407-11	CARBON	150	5%	1/4W
R542	1-249-425-11	CARBON	4. 7K	5%	1/4W
R543	1-249-433-11	CARBON	22K	5%	1/4W
R601	1-249-427-11	CARBON	6. 8K	5%	1/4W
R602	1-249-425-11	CARBON	4. 7K	5%	1/4W
R603	1-249-417-11	CARBON	1K	5%	1/4W
R604	1-247-862-11	CARBON	20K	5%	1/4W
R605	1-249-429-11	CARBON	10K	5%	1/4W
R701	1-249-413-11	CARBON	470	5%	1/4W
R702	1-249-413-11	CARBON	470	5%	1/4W
R703	1-249-422-11	CARBON	2. 7K	5%	1/4W
R704	1-247-858-11	CARBON	13K	5%	1/4W
R705	1-249-429-11	CARBON	10K	5%	1/4W
R706	1-249-417-11	CARBON	1K	5%	1/4W
R707	1-247-850-11	CARBON	6. 2K	5%	1/4W
R708	1-249-422-11	CARBON	2. 7K	5%	1/4W
R709	1-249-429-11	CARBON	10K	5%	1/4W
R710	1-249-429-11	CARBON	10K	5%	1/4W
R711	1-249-417-11	CARBON	1K	5%	1/4W
R712	1-249-432-11	CARBON	18K	5%	1/4W
R713	1-249-423-11	CARBON	3. 3K	5%	1/4W
R714	1-249-433-11	CARBON	22K	5%	1/4W
R715	1-249-435-11	CARBON	33K	5%	1/4W
R801	1-249-429-11	CARBON	10K	5%	1/4W
R802	1-247-903-00	CARBON	1M	5%	1/4W
R803	1-249-434-11	CARBON	27K	5%	1/4W
R804	1-249-434-11	CARBON	27K	5%	1/4W
R805	1-249-435-11	CARBON	33K	5%	1/4W
R806	1-249-435-11	CARBON	33K	5%	1/4W
R807	1-249-434-11	CARBON	27K	5%	1/4W
R808	1-247-895-00	CARBON	470K	5%	1/4W
R809	1-247-895-00	CARBON	470K	5%	1/4W
R810	1-249-434-11	CARBON	27K	5%	1/4W
R811	1-249-435-11	CARBON	33K	5%	1/4W
R812	1-249-435-11	CARBON	33K	5%	1/4W

MD-A

MD-HX

Ref.No.	Part No.	Description	Remark
R23	1-216-100-00	METAL GLAZE 130K 5%	1/10W
R24	1-216-067-00	METAL CHIP 5.6K 5%	1/10W
R31	1-216-033-00	METAL CHIP 220 5%	1/10W
R32	1-216-033-00	METAL CHIP 220 5%	1/10W
R71	1-216-082-00	METAL GLAZE 24K 5%	1/10W
R72	1-216-081-00	METAL CHIP 22K 5%	1/10W
R73	1-216-089-00	METAL CHIP 47K 5%	1/10W
R74	1-216-089-00	METAL CHIP 47K 5%	1/10W

< VARIABLE RESISTOR >

RV11	1-241-627-11	RES, ADJ, CARBON 1K
RV21	1-241-627-11	RES, ADJ, CARBON 1K
RV71	1-241-630-11	RES, ADJ, CARBON 10K
RV72	1-241-630-11	RES, ADJ, CARBON 10K

* A-2006-401-A MD-HX BOARD, COMPLETE

< CAPACITOR >

C11	1-163-131-00	CERAMIC CHIP 390PF 5%	50V
C12	1-136-157-00	FILM 0.022uF 5%	50V
C13	1-124-234-00	ELECT 22uF 20%	16V
C18	1-163-117-00	CERAMIC CHIP 100PF 5%	50V
C21	1-163-131-00	CERAMIC CHIP 390PF 5%	50V
C22	1-136-157-00	FILM 0.022uF 5%	50V
C23	1-124-234-00	ELECT 22uF 20%	16V
C28	1-163-117-00	CERAMIC CHIP 100PF 5%	50V
C31	1-124-234-00	ELECT 22uF 20%	16V
C32	1-124-234-00	ELECT 22uF 20%	16V
C33	1-124-234-00	ELECT 22uF 20%	16V
C51	1-164-161-11	CERAMIC CHIP 0.0022uF 10%	100V
C52	1-164-161-11	CERAMIC CHIP 0.0022uF 10%	100V
C53	1-163-019-00	CERAMIC CHIP 0.0068uF 10%	50V
C54	1-136-601-11	FILM 0.01uF 5%	630V
C56	1-164-505-11	CERAMIC CHIP 2.2uF	16V
C57	1-164-346-11	CERAMIC CHIP 1uF	16V
C71	1-164-346-11	CERAMIC CHIP 1uF	16V
C80	1-124-234-00	ELECT 22uF 20%	16V
C81	1-164-232-11	CERAMIC CHIP 0.01uF	50V
C82	1-136-157-00	FILM 0.022uF 5%	50V
C83	1-164-004-11	CERAMIC CHIP 0.1uF 10%	25V
C84	1-136-478-11	FILM 470PF 5%	630V
C85	1-136-433-11	FILM 100PF 5%	630V
C86	1-163-143-00	CERAMIC CHIP 0.0012uF 5%	50V
C87	1-136-273-91	FILM 75PF 5%	630V
C88	1-163-003-11	CERAMIC CHIP 330PF 10%	50V
C89	1-124-234-00	ELECT 22uF 20%	16V
C90	1-107-045-00	MICA 3.9PF	500V
C91	1-164-232-11	CERAMIC CHIP 0.01uF	50V

Ref.No.	Part No.	Description	Remark
C92	1-136-157-00	FILM 0.022uF 5%	50V
C93	1-164-004-11	CERAMIC CHIP 0.1uF 10%	25V
C94	1-136-478-11	FILM 470PF 5%	630V
C95	1-136-433-11	FILM 100PF 5%	630V
C96	1-163-143-00	CERAMIC CHIP 0.0012uF 5%	50V
C97	1-136-273-91	FILM 75PF 5%	630V
C98	1-163-003-11	CERAMIC CHIP 330PF 10%	50V
C99	1-164-005-11	CERAMIC CHIP 0.47uF	25V

< CONNECTOR >

*CNP31	1-580-782-11	CONNECTOR, BOARD TO BOARD
*CNP32	1-580-781-11	PIN, CONNECTOR (PC BOARD) 7P
*CNP33	1-580-782-11	CONNECTOR, BOARD TO BOARD
*CNP71	1-564-719-11	PIN, CONNECTOR (SMALL TYPE) 3P
*CNP72	1-580-411-11	SOCKET, CONNECTOR 4P

< DIODE >

D31	8-719-016-74	DIODE 1SS352
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< IC >

IC31	8-759-106-02	IC uPC4570G2
IC81	8-759-106-56	IC uPC1297CA

< COIL >

L81	1-410-780-11	INDUCTOR 27mH
L91	1-410-780-11	INDUCTOR 27mH

< TRANSISTOR >

Q51	8-729-808-01	TRANSISTOR 2SD1622-S
Q52	8-729-808-01	TRANSISTOR 2SD1622-S
Q53	8-729-808-01	TRANSISTOR 2SD1622-S
Q71	8-729-216-22	TRANSISTOR 2SA1162

< RESISTOR >

R11	1-216-099-00	METAL CHIP 120K 5%	1/10W
R12	1-216-025-00	METAL CHIP 100 5%	1/10W
R13	1-216-100-00	METAL GLAZE 130K 5%	1/10W
R14	1-216-067-00	METAL CHIP 5.6K 5%	1/10W
R21	1-216-099-00	METAL CHIP 120K 5%	1/10W
R22	1-216-025-00	METAL CHIP 100 5%	1/10W
R23	1-216-100-00	METAL GLAZE 130K 5%	1/10W
R24	1-216-067-00	METAL CHIP 5.6K 5%	1/10W
R31	1-216-033-00	METAL CHIP 220 5%	1/10W
R32	1-216-033-00	METAL CHIP 220 5%	1/10W
R51	1-216-097-00	METAL CHIP 100K 5%	1/10W
R52	1-216-097-00	METAL CHIP 100K 5%	1/10W
R53	1-216-073-00	METAL CHIP 10K 5%	1/10W
R54	1-216-309-00	METAL CHIP 5.6 5%	1/10W

MAIN

MD-A

Ref. No.	Part No.	Description	Remark		
R813	1-249-421-11	CARBON	2.2K	5%	1/4W
R814	1-249-421-11	CARBON	2.2K	5%	1/4W
R815	1-249-421-11	CARBON	2.2K	5%	1/4W
R816	1-249-421-11	CARBON	2.2K	5%	1/4W
R817	1-249-393-11	CARBON	10	5%	1/4W
R818	1-249-435-11	CARBON	33K	5%	1/4W
R821	1-247-903-00	CARBON	1M	5%	1/4W
R822	1-249-435-11	CARBON	33K	5%	1/4W
R823	1-249-425-11	CARBON	4.7K	5%	1/4W
R824	1-249-435-11	CARBON	33K	5%	1/4W
R825	1-249-429-11	CARBON	10K	5%	1/4W
R826	1-249-420-11	CARBON	1.8K	5%	1/4W
R827	1-249-435-11	CARBON	33K	5%	1/4W
R828	1-249-433-11	CARBON	22K	5%	1/4W
R829	1-249-433-11	CARBON	22K	5%	1/4W
R830	1-249-433-11	CARBON	22K	5%	1/4W
R831	1-249-421-11	CARBON	2.2K	5%	1/4W
R834	1-249-425-11	CARBON	4.7K	5%	1/4W
R835	1-249-435-11	CARBON	33K	5%	1/4W
R836	1-249-435-11	CARBON	33K	5%	1/4W
R837	1-249-431-11	CARBON	15K	5%	1/4W
R838	1-249-422-11	CARBON	2.7K	5%	1/4W
R839	1-249-405-11	CARBON	100	5%	1/4W
R842	1-249-425-11	CARBON	4.7K	5%	1/4W
R843	1-247-862-11	CARBON	20K	5%	1/4W
R844	1-247-862-11	CARBON	20K	5%	1/4W
R845	1-249-425-11	CARBON	4.7K	5%	1/4W
R846	1-249-415-11	CARBON	680	5%	1/4W
R847	1-249-429-11	CARBON	10K	5%	1/4W
R848	1-249-415-11	CARBON	680	5%	1/4W
R849	1-249-429-11	CARBON	10K	5%	1/4W
R851	1-249-437-11	CARBON	47K	5%	1/4W
R852	1-247-866-11	CARBON	30K	5%	1/4W
R853	1-247-866-11	CARBON	30K	5%	1/4W
R854	1-249-437-11	CARBON	47K	5%	1/4W
R855	1-247-872-11	CARBON	51K	5%	1/4W
R856	1-247-872-11	CARBON	51K	5%	1/4W
R857	1-247-872-11	CARBON	51K	5%	1/4W
R858	1-247-872-11	CARBON	51K	5%	1/4W
R859	1-249-405-11	CARBON	100	5%	1/4W
R860	1-249-405-11	CARBON	100	5%	1/4W
R870	1-249-451-11	CARBON	2.2	5%	1/4W
R871	1-249-451-11	CARBON	2.2	5%	1/4W
< VARIABLE RESISTOR >					
RV101	1-241-630-11	RES, ADJ, CARBON 10K			
RV201	1-241-630-11	RES, ADJ, CARBON 10K			

Ref. No.	Part No.	Description	Remark		
< VIBRATOR >					
X801	1-577-358-21	VIBRATOR, CERAMIC 4MHz			
X802	1-577-358-21	VIBRATOR, CERAMIC 4MHz			

*	A-2006-399-A	MD-A BOARD, COMPLETE			

< CAPACITOR >					
C11	1-163-131-00	CERAMIC CHIP 390PF	5%	50V	
C12	1-136-157-00	FILM 0.022uF	5%	50V	
C13	1-124-234-00	ELECT 22uF	20%	16V	
C18	1-163-117-00	CERAMIC CHIP 100PF	5%	50V	
C21	1-163-131-00	CERAMIC CHIP 390PF	5%	50V	
C22	1-136-157-00	FILM 0.022uF	5%	50V	
C23	1-124-234-00	ELECT 22uF	20%	16V	
C28	1-163-117-00	CERAMIC CHIP 100PF	5%	50V	
C31	1-124-234-00	ELECT 22uF	20%	16V	
C32	1-124-234-00	ELECT 22uF	20%	16V	
C72	1-124-499-11	ELECT, NONPOLAR R 1uF	20%	50V	
< JACK >					
*CNJ31	1-580-782-11	CONNECTOR, BOARD TO BOARD			
*CNJ72	1-580-411-11	SOCKET, CONNECTOR 4P			
< CONNECTOR >					
*CNP32	1-580-772-11	PIN, CONNECTOR (PC BOARD) 4P			
*CNP71	1-564-719-11	PIN, CONNECTOR (SMALL TYPE) 3P			
< IC >					
IC31	8-759-106-02	IC uPC4570G2			
< JUMPER RESISTOR >					
JW1	1-216-295-00	METAL CHIP 0	5%	1/10W	
JW51	1-216-296-00	METAL CHIP 0	5%	1/8W	
JW52	1-216-296-00	METAL CHIP 0	5%	1/8W	
JW53	1-216-296-00	METAL CHIP 0	5%	1/8W	
JW54	1-216-296-00	METAL CHIP 0	5%	1/8W	
< TRANSISTOR >					
Q71	8-729-602-36	TRANSISTOR 2SA1602			
< RESISTOR >					
R11	1-216-099-00	METAL CHIP 120K	5%	1/10W	
R12	1-216-025-00	METAL CHIP 100	5%	1/10W	
R13	1-216-100-00	METAL GLAZE 130K	5%	1/10W	
R14	1-216-067-00	METAL CHIP 5.6K	5%	1/10W	
R21	1-216-099-00	METAL CHIP 120K	5%	1/10W	

MD-HX

PANEL

Ref. No.	Part No.	Description	Remark		
R55	1-216-309-00	METAL CHIP	5.6	5%	1/10W
R57	1-216-298-00	METAL CHIP	2.2	5%	1/10W
R71	1-216-082-00	METAL GLAZE	24K	5%	1/10W
R72	1-216-081-00	METAL CHIP	22K	5%	1/10W
R73	1-216-089-00	METAL CHIP	47K	5%	1/10W
R74	1-216-089-00	METAL CHIP	47K	5%	1/10W
R81	1-216-073-00	METAL CHIP	10K	5%	1/10W
R82	1-216-085-00	METAL CHIP	33K	5%	1/10W
R83	1-216-001-00	METAL CHIP	10	5%	1/10W
R84	1-216-101-00	METAL CHIP	150K	5%	1/10W
R85	1-216-075-00	METAL CHIP	12K	5%	1/10W
R91	1-216-073-00	METAL CHIP	10K	5%	1/10W
R92	1-216-085-00	METAL CHIP	33K	5%	1/10W
R93	1-216-001-00	METAL CHIP	10	5%	1/10W
R94	1-216-101-00	METAL CHIP	150K	5%	1/10W
R95	1-216-075-00	METAL CHIP	12K	5%	1/10W
< VARIABLE RESISTOR >					
RV11	1-241-627-11	RES, ADJ, CARBON 1K			
RV21	1-241-627-11	RES, ADJ, CARBON 1K			
RV71	1-241-630-11	RES, ADJ, CARBON 10K			
RV72	1-241-630-11	RES, ADJ, CARBON 10K			
RV81	1-241-122-11	RES, ADJ, CARBON 22K			
RV91	1-241-122-11	RES, ADJ, CARBON 22K			
< RELAY >					
RY31	1-515-726-11	RELAY			
< TRANSFORMER >					
T51	1-406-417-11	COIL, BIAS OSCILLATION			
T81	1-433-381-11	TRANSFORMER, BIAS OSCILLATOR			
T91	1-433-381-11	TRANSFORMER, BIAS OSCILLATOR			
< TEST PIN >					
*TP81	1-568-449-11	HOUSING, CONNECTOR(PC BOARD)3P			

*	A-2006-797-A	PANEL BOARD, COMPLETE			

*	3-362-478-21	HOLDER (T), LED			
*	4-921-941-01	CUSHION (FL)			
*	4-933-646-01	HOLDER (TC), FL TUBE			
< CAPACITOR >					
C406	1-162-292-31	CERAMIC	680PF	10%	50V
C407	1-162-292-31	CERAMIC	680PF	10%	50V
C408	1-162-292-31	CERAMIC	680PF	10%	50V
C901	1-161-379-00	CERAMIC	0.01uF	20%	25V

Ref. No.	Part No.	Description	Remark		
C902	1-161-379-00	CERAMIC	0.01uF	20%	25V
< CONNECTOR >					
*CN901	1-568-836-11	SOCKET, CONNECTOR 17P			
< DIODE >					
D901	8-719-301-38	LED			SEL2210S-C (C FADE)
D902	8-719-301-38	LED			SEL2210S-C (FADE)
D903	8-719-301-38	LED			SEL2210S-C (EDIT)
D904	8-719-301-38	LED			SEL2210S-C (REC LEVEL)
D906	8-719-987-63	DIODE			1N4148M
< FILTER >					
FL901	1-519-741-11	INDICATOR TUBE, FLUORESCENT			
< IC >					
IC901	8-759-321-92	IC			HD614022S
< TRANSISTOR >					
Q901	8-729-900-61	TRANSISTOR			DTA114ES
< RESISTOR >					
R401	1-249-405-11	CARBON	100	5%	1/4W
R402	1-249-405-11	CARBON	100	5%	1/4W
R403	1-249-405-11	CARBON	100	5%	1/4W
R901	1-249-407-11	CARBON	150	5%	1/4W
R902	1-249-409-11	CARBON	220	5%	1/4W
R904	1-249-413-11	CARBON	470	5%	1/4W
R905	1-249-415-11	CARBON	680	5%	1/4W
R906	1-249-417-11	CARBON	1K	5%	1/4W
R907	1-249-420-11	CARBON	1.8K	5%	1/4W
R909	1-249-407-11	CARBON	150	5%	1/4W
R910	1-249-409-11	CARBON	220	5%	1/4W
R911	1-249-411-11	CARBON	330	5%	1/4W
R912	1-249-418-11	CARBON	1.2K	5%	1/4W
R927	1-249-411-11	CARBON	330	5%	1/4W
R928	1-249-411-11	CARBON	330	5%	1/4W
R929	1-249-411-11	CARBON	330	5%	1/4W
R930	1-249-411-11	CARBON	330	5%	1/4W
R931	1-247-903-00	CARBON	1M	5%	1/4W
R932	1-249-411-11	CARBON	330	5%	1/4W
< SWITCH >					
S901	1-554-303-21	SWITCH, TACTILE (HIGH SPEED)			
S902	1-554-303-21	SWITCH, TACTILE (NORMAL SPEED)			
S905	1-554-303-21	SWITCH, TACTILE (RESET)			
S906	1-554-303-21	SWITCH, TACTILE (MEMORY)			
S907	1-554-303-21	SWITCH, TACTILE (A/B)			

PANEL

REC VOL

SW-A

SW-B

Ref. No.	Part No.	Description	Remark
S909	1-554-303-21	SWITCH, TACTILE (C FADE)	
S910	1-554-303-21	SWITCH, TACTILE (FADE)	
S911	1-554-303-21	SWITCH, TACTILE (EDIT)	
S912	1-554-303-21	SWITCH, TACTILE (TIME)	
< VIBRATOR >			
X901	1-567-775-11	VIBRATOR, CERAMIC 4.19MHz	

*	1-643-528-11	REC VOL BOARD	

< CAPACITOR >			
C814	1-164-159-11	CERAMIC 0.1uF	50V
< CONNECTOR >			
*CN508	1-568-832-11	SOCKET, CONNECTOR 13P	
< DIODE >			
D805	8-719-987-63	DIODE 1N4148M	
D806	8-719-987-63	DIODE 1N4148M	
< IC >			
IC806	8-759-820-62	IC LB1639	
< TRANSISTOR >			
Q807	8-729-900-65	TRANSISTOR DTA144ES	
Q808	8-729-900-89	TRANSISTOR DTC144ES	
< RESISTOR >			
R125	1-249-435-11	CARBON 33K 5% 1/4W	
R225	1-249-435-11	CARBON 33K 5% 1/4W	
R832	1-249-412-11	CARBON 390 5% 1/4W	
R833	1-249-411-11	CARBON 330 5% 1/4W	
< VARIABLE RESISTOR >			
RV301	1-241-891-11	RES, VAR, CARBON 20KX3 (REC REVEL)	

*	1-634-841-14	SW-A BOARD	

	3-343-419-01	HOLDER (S SENSER A)	
< CONNECTOR >			
*CNP81	1-568-852-11	SOCKET, CONNECTOR 9P	

Ref. No.	Part No.	Description	Remark
< IC >			
IC81	8-719-710-03	DIODE NJL5165K-B	
< RESISTOR >			
R84	1-249-417-11	CARBON 1K 5% 1/4W	
R85	1-249-408-11	CARBON 180 5% 1/4W	
< SWITCH >			
S81	1-571-958-11	SWITCH, PUSH (1 KEY) (STOP)	
S82	1-571-281-21	SWITCH, LEAF (70EQ)	
S86	1-571-281-21	SWITCH, LEAF (HALF)	

*	1-634-841-14	SW-B BOARD	

	3-343-419-01	HOLDER (S SENSER A)	
< CONNECTOR >			
*CNP81	1-568-852-11	SOCKET, CONNECTOR 9P	
< IC >			
IC81	8-719-710-03	DIODE NJL5165K-B	
< RESISTOR >			
R81	1-249-414-11	CARBON 560 5% 1/4W	
R82	1-247-818-11	CARBON 300 5% 1/4W	
R83	1-247-834-11	CARBON 1.3K 5% 1/4W	
R84	1-249-417-11	CARBON 1K 5% 1/4W	
R85	1-249-408-11	CARBON 180 5% 1/4W	
< SWITCH >			
S81	1-571-958-11	SWITCH, PUSH (1 KEY) (STOP)	
S82	1-571-281-21	SWITCH, LEAF (70EQ)	
S83	1-571-281-21	SWITCH, LEAF (METAL)	
S84	1-571-281-21	SWITCH, LEAF (REC A)	
S85	1-571-281-21	SWITCH, LEAF (REC B)	
S86	1-571-281-21	SWITCH, LEAF (HALF)	

MISCELLANEOUS			

* 5	1-574-726-11	WIRE, FLAT TYPE (13 CORE)	
6	1-690-907-11	WIRE (FLAT TYPE) (17 CORE)	
69	1-690-906-11	WIRE (FLAT TYPE) (9 CORE)	
* 120	1-634-841-14	SW-A BOARD (DECK A)	
* 120	1-634-841-14	SW-B BOARD (DECK B)	
HP901	A-2003-837-A	BASE ASSY, HEAD (PB) (DECK A)	

Ref. No.	Part No.	Description	Remark
	HRPE901A-2003-838-A	BASE ASSY, HEAD (PB/REC/ERASE) (DECK B)	
M901A	X-3359-417-1	MOTOR ASSY (CAPSTAN) (DECK A)	
M901B	X-3359-417-1	MOTOR ASSY (CAPSTAN) (DECK B)	
M902A	X-3363-501-1	MOTOR ASSY (REEL) (DECK A)	
M902B	X-3363-501-1	MOTOR ASSY (REEL) (DECK B)	

ACCESSORIES & PACKING MATERIALS

* 3-350-154-01 CUSHION
 * 3-704-350-01 SHEET (STANDARD), PROTECTION

HARDWARE LIST

#1 7-685-646-79 SCREW +BVTP 3X8 TYPE2 N-S
 #2 7-621-773-93 SCREW (PANEL 2.6 TP2)
 #3 7-685-645-79 SCREW +BVTP 3X6 TYPE2 N-S
 #4 7-621-775-00 SCREW +B 2.6X3
 #5 7-627-556-08 SCREW +P 2.6X2.8